



Dieter Jacob/Clemens Müller (Eds.)

# Estimating in Heavy Construction

Roads, Bridges, Tunnels, Foundations

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Clemens Müller  
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## Estimating in Heavy Construction



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Dieter Jacob  
Clemens Müller  
(Eds.)

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## Foreword

There is no up-to-date English language textbook on heavy construction calculation/estimation, in contrast to building construction. This may be because this type of construction often involves heavy construction machinery from Germany and Asian countries. Therefore, I appreciate that such a textbook for contractors as well as clients has been provided.

This book can be used for US heavy construction, as well as heavy construction in Asia and developing countries. The examples are calculated in euros and can easily be changed into USD. The examples have to be adapted to the local/regional conditions with regard to wages and material costs. The sales tax/value added tax as used also needs to be adapted.

The book provides a good basis for estimation because all important cost categories are considered. The risks of different construction contracts are systematically evaluated with regard to risk distribution between owner and contractor. Specific risks, for instance for joint ventures, are also considered. A systematic scheme for the calculation of interim interest is provided as well.

The book differentiates between time-dependent and time-independent costs. This allows one to easily calculate the costs caused by delays. The initial strategy part of the book considers the effect of different levels of capacity utilization and the cost/profit consequences. The calculation/estimation is not presented as a deterministic process, but the book shows how this depends on strategic considerations, subjective factors and stochastic characteristics. The book also demonstrates the application of cost estimating software.

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## **Preface**

In contrast to building construction, there are only a few available English books on estimating in heavy construction projects, such as roads, bridges and specialized foundation engineering works for buildings. This book is based on our German estimating book, in which we have collected German examples. These real projects can also be applied to the international market.

The estimating is based on specific construction methods which are dependent on the boundary conditions, the machinery available and the quality and training of personnel.

Be aware that estimating is always a stochastic process and cannot deliver a deterministic result. Reliable estimating is not only important for a contractor but also for a professional client who wants to have a rough overview of his cost situation, especially in civil engineering and underground construction. This is expensive, complicated work and one cannot simply measure square or cubic meters of living space as in standardized building engineering. One only has to think of related significant cost overruns in a few recent large-scale projects to understand the need for a publication written exclusively for heavy construction estimating.

We would especially like to thank all contributing heavy contractors such as Strabag Großprojekte GmbH, VINCI, Heijmans Oevermann GmbH, BAUER AG and Matthäi Bauunternehmen GmbH & Co. KG for their support.

Freiberg, September 2016

Dieter Jacob, Clemens Müller (Editors)



## Table of contents

<b>List of Authors</b> .....	V
<b>Foreword</b> .....	VII
<b>Preface</b> .....	IX
<b>List of Abbreviations</b> .....	XIII
<b>List of Figures</b> .....	XVII
<b>List of Tables</b> .....	XXI
<b>1 Strategy and estimating</b> .....	1
1.1 Sales and marketing strategies .....	1
1.2 Production and procurement strategies.....	5
1.3 Financing strategies.....	8
<b>2 Estimating costs in heavy construction</b> .....	11
2.1 Foundations of construction business management.....	11
2.1.1 Estimating goals.....	11
2.1.2 Key financial cost terminology.....	12
2.1.3 Types of construction contracts .....	17
2.1.4 Estimating methods .....	20
2.1.5 Further development of the pre-estimate.....	24
2.1.6 Coexistence of construction schedule, risk management plan and capital commitment plan.....	26
2.1.7 Liquidity planning and capital cost.....	28
2.2 Estimating of earthworks.....	33
2.2.1 Introduction.....	33
2.2.2 Construction site conditions.....	34
2.2.3 Bases of calculation.....	36
2.2.4 Preparatory work, systematization of the earthwork engineering services.....	43
2.2.5 Corresponding factors of construction execution.....	44
2.2.6 Calculation of the partial activities.....	45
2.2.7 Conclusion.....	50
2.3 Estimating in road construction.....	51
2.3.1 Construction specifications.....	51
2.3.2 Direct costs of the partial activities.....	52
2.3.3 Overheads and other surcharges.....	53
2.3.4 Calculation example.....	53
2.4 Estimating in bridge construction.....	65
2.4.1 Basics.....	65
2.4.2 Example – Steel composite bridge.....	67
2.4.3 Example – Prestressed concrete bridge.....	89
2.5 Estimating in tunnel construction.....	122
2.5.1 Introduction.....	122

2.5.2	Example – Cutting shield boring .....	122
2.5.3	Example of traditional tunnel construction .....	143
2.5.4	Example – Floating assembly .....	163
2.5.5	Costing and pricing .....	169
2.6	Estimating of foundation engineering works .....	180
2.6.1	Basics .....	180
2.6.2	Costing and pricing .....	182
2.6.3	Examples .....	183
<b>3</b>	<b>Special aspects of the estimating process</b> .....	<b>205</b>
3.1	Claim management .....	205
3.1.1	Introduction .....	205
3.1.2	Contractual basics .....	205
3.1.3	Chosen change orders during the construction process .....	206
3.1.4	Example calculation .....	206
3.2	Construction in foreign countries .....	208
3.2.1	Financial risks and dispute resolutions .....	209
3.2.2	Safeguarding foreign construction projects and export transactions .....	211
3.2.3	Hedging foreign exchange transactions .....	220
3.3	Calculation of risks .....	220
3.3.1	Major functional risk sectors .....	221
3.3.2	Typical risk sharing in life-cycle valuations of construction projects .....	225
3.3.3	Cost accounting assessment of risks .....	229
3.3.4	Risk evaluation tools .....	230
3.3.5	Risk transfer .....	232
3.4	Features of joint ventures .....	233
3.4.1	Basics .....	233
3.4.2	Characteristics of the estimating process .....	235
3.5	Using estimating software .....	239
3.5.1	Objectives and benefits .....	239
3.5.2	Recourse to master data .....	239
3.5.3	EDP evaluation .....	241
3.5.4	Master data organization .....	242
3.5.5	EDP master data .....	246
3.5.6	Example – Topsoil excavation and storage .....	248
3.5.7	Example – Soil excavation and integration .....	249
3.5.8	Approaching the market price .....	249
3.5.9	Summary and conclusion .....	251
	<b>References</b> .....	<b>253</b>
	<b>Index</b> .....	<b>257</b>

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## List of Abbreviations

acc.	according
approx.	approximately
av.	average
AW	average wage
BIM	Building Information Modelling
BOT	build, operate, transfer
BR	boring rate
C	concrete
CA	compressed air
CAD	computer-aided design
calc.	calculation
CAPM	capital asset pricing model
Cf.	compare
contr	contractor
Dia.	diameter
div.	division
dist.	distance
DW	diaphragm wall
ea.	each
EDP	electronic data processing
e. g.	exempli gratia – for example
Empl.	employee
ER	employer
GMP	guaranteed maximum price
HPI	high-pressure injection
hol.	holiday
i. e.	id est – in other words
ID	Identity
IDC	indirect costs
ISO	International Organization for Standardization
ins.	insurance
JV	joint venture
LOC	letter of credit
MT	microtunnel
OCC	overhead construction costs

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OP	order procurement
P	performance
PC	prime Costs
pos.	position
PPP	public-private partnership
proc.	procurement
pub.	published
QM	quality management
qty.	quantity
QU	quantity unit
RAP	risk and profit
resp.	respectively
RMS	risk management system
RN	record number
str.	strength
SUB	subcontractor
TBM	tunnel boring machine
tot.	total
TP	total price
TS	tunnel segment
UoM	unit of measurement
UP	unit price
VaN	value as new
VAR	value at risk
VAT	value added tax (sales tax)
WG	wage group
w/o	without

**Selected terms to help international understanding**

A	motorway
AG	incorporated company
B	federal highway
BAL	construction site equipment list
BGB	German Civil Code
BSt	rebar steel
DIN	German Institute for Standardization
e.V.	registered association



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ERA	UCP: Uniform Customs and Practise for Documentary Credits
FGSV GmbH	Construction of the Road and Transportation Research Association Limited (Ltd.)
KonTrag	Control and Transparency for Areas in Business Act
RQ	standard cross section
RStO	Guidelines for the standardization of the superstructure
VOB	Public Construction Tendering and Contract Regulations

**Units**

a	anno
CD	calender days
cm	centimeter
CW	calender weeks
d	day
EUR	euro
g	gram
h	hour
KEUR	thousand euros
km	kilometer
kW	kilowatt
kWh	kilowatt hour
l	liter
m	meter
min.	minute
mm	millimeter
mo	month
pc	piece
Q	quarter
RM	running meter
t	tons
WD	working days
w/c	water/cement ratio



## List of Figures

<b>Figure 1.1</b>	Optimal positioning in the sales market .....	3
<b>Figure 1.2</b>	Order procurement.....	4
<b>Figure 1.3</b>	Strategy and management.....	4
<b>Figure 1.4</b>	Procurement strategies.....	5
<b>Figure 1.5</b>	Procurement portfolio dependent on the sector .....	7
<b>Figure 1.6</b>	Liquidity risks of construction companies .....	9
<b>Figure 1.7</b>	Typical seasonal flow of receipts and expenditures.....	9
<b>Figure 1.8</b>	Schematic liquidity of a model construction company.....	10
<b>Figure 2.1</b>	Cost estimate structure before and after order placement .....	11
<b>Figure 2.2</b>	Demarcation of the terms expenses and costs .....	12
<b>Figure 2.3</b>	Business cycle.....	21
<b>Figure 2.4</b>	Scheme of a merchandise trading calculation.....	22
<b>Figure 2.5</b>	Capitalized earnings value method.....	23
<b>Figure 2.6</b>	Exemplary progression of cash flows .....	28
<b>Figure 2.7</b>	Example for a mass haul diagram.....	44
<b>Figure 2.8</b>	Schematic road design .....	53
<b>Figure 2.9</b>	Construction schedule of the example steel composite bridge .....	73
<b>Figure 2.10</b>	Design schemes of the prestressed concrete bridge.....	91
<b>Figure 2.11</b>	Construction schedule of the steel composite bridge .....	95
<b>Figure 2.12</b>	Example of a direct cost calculation.....	102
<b>Figure 2.13</b>	Schematic section of a tunnel boring machine .....	123
<b>Figure 2.14</b>	Structural diagram of boring processes .....	127
<b>Figure 2.15</b>	Example of a schedule for tunnel construction.....	128
<b>Figure 2.16</b>	Standard schedule: Boring process with ring construction and supply pipe extension.....	129
<b>Figure 2.17</b>	Comparison of boring rates/performance levels.....	131
<b>Figure 2.18</b>	Construction stage – Slurry wall production .....	144
<b>Figure 2.19</b>	Construction stage – Excavation of entrance shaft.....	145
<b>Figure 2.20</b>	Construction stage – Microtunnelling .....	146
<b>Figure 2.21</b>	Schedule for boring and microtunnel boring processes.....	147

<b>Figure 2.22</b>	Section of entrance shaft construction site facilities .....	148
<b>Figure 2.23</b>	Schematic section of boring area.....	151
<b>Figure 2.24</b>	Floating assembly .....	164
<b>Figure 2.25</b>	Section of a tunnel segment.....	164
<b>Figure 2.26</b>	Assembly of tunnel segments .....	165
<b>Figure 2.27</b>	Schedule using the example of floating assembly .....	166
<b>Figure 2.28</b>	Schedule for the erection of construction site facilities.....	167
<b>Figure 2.29</b>	Crane runway .....	167
<b>Figure 2.30</b>	Schedule – Construction stage one .....	168
<b>Figure 2.31</b>	Schedule – Post-construction phase.....	168
<b>Figure 2.32</b>	Construction schedule foundation engineering .....	188
<b>Figure 2.33</b>	Bored pile foundation .....	189
<b>Figure 2.34</b>	System sketch soldier pile wall.....	193
<b>Figure 2.35</b>	System sketch sheet pile wall.....	196
<b>Figure 2.36</b>	Diaphragm wall .....	201
<b>Figure 3.1</b>	External trade risks .....	209
<b>Figure 3.2</b>	Loan collateral .....	212
<b>Figure 3.3</b>	Risks ordered by sequence.....	213
<b>Figure 3.4</b>	Public Hermes coverage tailored to the construction industry .....	215
<b>Figure 3.5</b>	Documentary credit, point I (prior to delivery of goods) .....	217
<b>Figure 3.6</b>	Documentary credit, point II (continued after delivery of goods).....	217
<b>Figure 3.7</b>	JV bonds .....	237
<b>Figure 3.8</b>	Standard item – Concrete foundation (RIB iTWO®).....	240
<b>Figure 3.9</b>	Calculation of item 2.1.10 – Concrete foundation (RIB iTWO®) .....	241
<b>Figure 3.10</b>	Cost-element hierarchy – Excerpt of concrete cost elements .....	243
<b>Figure 3.11</b>	Module – Crawler excavator .....	244
<b>Figure 3.12</b>	Standard item – Foundation incl. formwork .....	245
<b>Figure 3.13</b>	Standard projects – Structure.....	245
<b>Figure 3.14</b>	Creation of a standard project.....	246
<b>Figure 3.15</b>	Material cost elements – Concrete.....	247
<b>Figure 3.16</b>	Equipment module – Hydraulic excavator.....	247

---

<b>Figure 3.17</b>	Standard item – Topsoil excavation and storage.....	248
<b>Figure 3.18</b>	Calculation of item 1.7.10 – Topsoil excavation and storage .....	249
<b>Figure 3.19</b>	Deduction on material costs for ready-mixed concrete (cost factor)..	250
<b>Figure 3.20</b>	Reductions for wage cost element – Formwork (quantity factor).....	251
<b>Figure 3.21</b>	Project variant – precast concrete elements.....	251



## List of Tables

<b>Table 1.1</b>	Characteristics of single trade and system providers .....	2
<b>Table 2.1</b>	Expected order intake .....	30
<b>Table 2.2</b>	Planned income statement .....	31
<b>Table 2.3</b>	Schedule of liquidity .....	32
<b>Table 2.4</b>	Soil and rock classes according to VOB/C, DIN 18300 (DIN, 2009) .	35
<b>Table 2.5</b>	Calculation of the average wage .....	37
<b>Table 2.6</b>	Calculation of operating costs for a hydraulic excavator of 30 tons .....	38
<b>Table 2.7</b>	Equipment summary earthworks .....	39
<b>Table 2.8</b>	Bill of quantities earthworks.....	46
<b>Table 2.9</b>	Short text - bill of quantities with prices.....	50
<b>Table 2.10</b>	Bill of quantities B999 without prices .....	54
<b>Table 2.11</b>	Bill of quantity with prices .....	65
<b>Table 2.12</b>	Summary of the construction details and technical data of the steel composite bridge.....	70
<b>Table 2.13</b>	Bill of quantities items of the steel composite bridge.....	74
<b>Table 2.14</b>	Bill of quantities of the steel composite bridge .....	75
<b>Table 2.15</b>	Title 2.1 Bill of quantities of the steel composite bridge .....	78
<b>Table 2.16</b>	Individual costs per quantity unit of item 2.1 of the steel composite bridge .....	83
<b>Table 2.17</b>	All-in prices of the title 2.1 of the steel composite bridge.....	84
<b>Table 2.18</b>	Complete bill of quantities for item 2.1 of the steel composite bridge .	85
<b>Table 2.19</b>	Compilation of all titles of the steel composite bridge .....	89
<b>Table 2.20</b>	Summary of technical and construction data of the prestressed concrete bridge.....	90
<b>Table 2.21</b>	Bill of quantities of the Prestressed concrete bridge.....	92
<b>Table 2.22</b>	List of subcontractors of the prestressed concrete bridge .....	96
<b>Table 2.23</b>	Calculation of the item „Construction site facilities” of the prestressed concrete bridge .....	104
<b>Table 2.24</b>	Bill of quantities for site overheads of the prestressed concrete bridge .....	107
<b>Table 2.25</b>	Calculation printout of the prestressed concrete bridge.....	108

<b>Table 2.26</b>	Bid overview of the prestressed concrete bridge .....	116
<b>Table 2.27</b>	Completed bill of quantities of the prestressed concrete bridge .....	120
<b>Table 2.28</b>	Development of boring rate in tunnel construction .....	124
<b>Table 2.29</b>	Development of boring rates – Target, TBM 1 (east) and TBM 2 (west).....	132
<b>Table 2.30</b>	Preliminary calculation – Tunnel construction.....	134
<b>Table 2.31</b>	Calculation of average wage in tunnel construction .....	135
<b>Table 2.32</b>	Designated costs for tunnel boring machine .....	138
<b>Table 2.33</b>	Additional facility costs for the TBM .....	139
<b>Table 2.34</b>	Grouting components.....	141
<b>Table 2.35</b>	Calculation of material costs of bentonite and cutting shield tail grease .....	142
<b>Table 2.36</b>	Calculation of disposal costs for excavated materials.....	143
<b>Table 2.37</b>	Calculation of construction site facilities.....	149
<b>Table 2.38</b>	Calculation of amount of excavated materials during microtunnel construction.....	152
<b>Table 2.39</b>	Calculation of downtime costs.....	153
<b>Table 2.40</b>	Calculation of costs for microtunnel boring .....	154
<b>Table 2.41</b>	Calculation of costs for staff and equipment redeployment.....	155
<b>Table 2.42</b>	Rock extrication and costs for the disposal of obstacles.....	156
<b>Table 2.43</b>	Calculation of costs for disposal of excavated materials .....	157
<b>Table 2.44</b>	Calculation of costs for main tunnel body .....	158
<b>Table 2.45</b>	Calculation of costs for secondary tunnels .....	161
<b>Table 2.46</b>	Itemization of total costs.....	169
<b>Table 2.47</b>	Calculation of construction site facilities.....	170
<b>Table 2.48</b>	Calculation of availability costs.....	170
<b>Table 2.49</b>	Calculation of construction site clearing costs .....	172
<b>Table 2.50</b>	Calculation of time variable site overheads.....	172
<b>Table 2.51</b>	Calculation of gravel material.....	173
<b>Table 2.52</b>	Calculation of formwork.....	174
<b>Table 2.53</b>	Calculation of floor slabs .....	175
<b>Table 2.54</b>	Calculation of outside tunnel walls.....	176



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<b>Table 2.55</b>	Calculation of inner tunnel walls .....	177
<b>Table 2.56</b>	Calculation of tunnel ceiling.....	178
<b>Table 2.57</b>	Calculation of rebar .....	179
<b>Table 2.58</b>	Calculation of ballast tanks.....	179
<b>Table 2.59</b>	Bill of quantities of foundation engineering works .....	185
<b>Table 2.60</b>	Calculation of the unit prices of foundation engineering .....	192
<b>Table 3.1</b>	Arbitration in foreign countries .....	211
<b>Table 3.2</b>	List of countries not included in export transaction coverage by Hermes .....	214
<b>Table 3.3</b>	Types of coverage for construction works projects.....	215
<b>Table 3.4</b>	Outline for documentary credit fees.....	219
<b>Table 3.5</b>	Customer-oriented instruments of risk management .....	222
<b>Table 3.6</b>	Design risks .....	225
<b>Table 3.7</b>	Construction risks .....	226
<b>Table 3.8</b>	Operating risks .....	228
<b>Table 3.9</b>	Costs analysis.....	241
<b>Table 3.10</b>	List of key items.....	242
<b>Table 3.11</b>	Concreting costs.....	242



# 1 Strategy and estimating

It is more important than ever to follow appropriate strategies to be competitive; even more so in difficult economic times. The implementation of the strategies must be supported by efficient management.

## 1.1 Sales and marketing strategies

There are three different core area strategies available for the contractor, which can also be combined:<sup>1)</sup>

- Niche strategy (specialization): In this strategy, the main task is the concentration on niche markets. The company focuses on a specific, narrowly defined industry segment. These niches can include, for example, a specific purchasing group, a specific part of the performance program, or a geographically defined market.
- Cost leadership: This strategy aims at being the cheapest provider on the market. A comprehensive cost advantage should be reached within the branch by means of this strategy. This requires, for example, cost-cutting measures, strict cost control, and minimization of costs in certain areas, such as service or marketing.
- Comprehensive services (differentiation): The goal of this strategy is to offer services, which differ greatly in quality and variety from the services offered by the competition. By achieving a unique position against the competition (i. e. unique services), it is possible to overcome the cost-cutting strategies of the competition.

It is questionable whether a typical construction company can aim to make its sales entirely in niches. One does certainly strive strategically to save a certain share of revenue from the intense price competition.

In many cases a price war cannot be avoided. Cost-effective competitiveness can only be achieved through rationalization, utilization of the learning effect, and skillful procurement management (of construction materials and subcontractor services).

Niche and cost leadership strategies are particularly practicable for providers of individual trades. The differentiation strategy, on the other hand, is closely bound to the market presence of system providers<sup>2)</sup>. Table 1.1 describes both forms according to characteristics such as size of the company, depth of production, price margin etc.

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1) Cf. the three types of competitive strategies: Porter (1999), pp. 70–85. To the topic of EU-eastward expansion: Jacob/Mollenhauer (2002), pp. 52–72 to the operational strategies of the domestic market penetration and Birtel (2002), pp. 73–82 to the operational strategies of the opening of the construction markets in the accession countries.

2) For the characteristics of the system provider cf. BWI-Bau (2013) p. 158.

**Table 1.1** Characteristics of single trade and system providers<sup>3)</sup>

Characteristic	Single trade provider	System provider
Size of the company	Small and medium-sized enterprises	Medium-sized and large enterprises
Scope of operation	Regional and superregional	Superregional, international
Depth of production	High	Low
Price margin	Low to large	Middle
Range of services	Homogeneous	Heterogeneous
Service program	Single crafts	Complete solutions
Position in the market	(seldom) Awarded to sub-contractors, or subcontractors themselves	General company, general contractor, project company, consortium leader
Indirect resource demands	Handcrafting, technical, economic, tax and legal know-how, innovation know-how, competence in problem solving	Moreover: coordination and organizational know-how; integration know-how

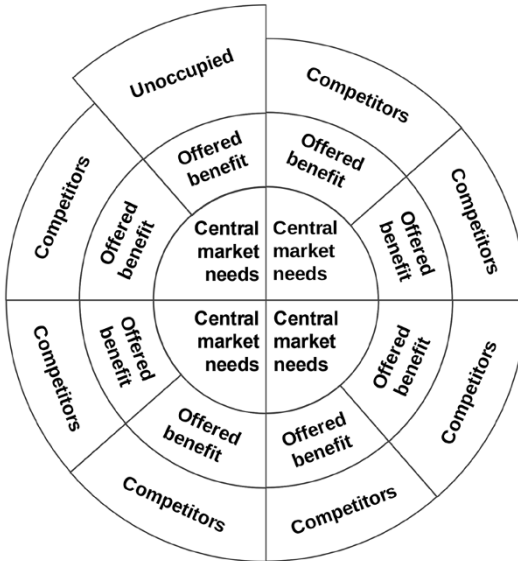
Not only is the definition of the strategy of practical relevance, but its execution is as well. Examples of the reduction or expansion of value added are provided in the construction business management working group, Schmalenbach-Gesellschaft<sup>4)</sup>. The balanced scorecard offers one possible instrument for the successful implementation of strategies in enterprises.<sup>5)</sup>

It is always important to know one's strengths and weaknesses. Which special benefits can one offer the customer in comparison to the competition? Where are the central needs of the market? Ultimately the question arises, where one can stand reasonably in regard to dependence on customer benefits and central market needs.

3) Stuhr (2007), p. 57.

4) Cf. optimizing the results with FOKUS and Reduction of real net output Adenauer (2005) pp. 25–36 and extension of added value in a mid-sized company Schmiege (2005), pp. 37–48.

5) Cf. construction-related application balanced scorecard Stuhr (2009), pp. 14–16.



**Figure 1.1** Optimal positioning in the sales market<sup>6)</sup>

The results of customer analysis, competitor analysis, analysis of one's individual situation and, finally, positioning in the market influence the preselection of bids. The preparation of an offer involves considerable time and effort. The calculation process requires personal and financial resources. In this way, the company faces order procurement costs:

Order procurement costs = ‰ Costs of volume of supply x hit ratio

Limit: Order procurement costs  $\leq 2\%$

The order procurement costs should not exceed two percent. Two strategies are conceivable (cf Figure 1.2):

1. The company always offers and calculates only superficially. The comparatively low bidding costs therefore result in a poor hit rate: approx. 20 inquiries must be processed in order to receive an order.
2. The company selects the inquiries that best correspond to the chosen enterprise strategy for the range of products and services. The offer is vetted and fundamentally calculated. The higher costs are thereby leveraged by a higher hit ratio (only approx. four cancellations per hit).

<sup>6)</sup> Cf. Weissmann/Schwarz (1997), p. 110.