SPRINGER BRIEFS IN APPLIED SCIENCES AND TECHNOLOGY

Jenny M. Jones Amanda R. Lea-Langton Lin Ma Mohamed Pourkashanian Alan Williams

Pollutants Generated by the Combustion of Solid Biomass Fuels



SpringerBriefs in Applied Sciences and Technology

More information about this series at http://www.springer.com/series/8884

Jenny M. Jones · Amanda R. Lea-Langton Lin Ma · Mohamed Pourkashanian Alan Williams

Pollutants Generated by the Combustion of Solid Biomass Fuels



Jenny M. Jones Amanda R. Lea-Langton Energy Research Institute University of Leeds Leeds, UK Lin Ma Mohamed Pourkashanian Alan Williams Energy Technology and Innovation Initiative University of Leeds Leeds, UK

ISSN 2191-530X ISBN 978-1-4471-6436-4 DOI 10.1007/978-1-4471-6437-1 ISSN 2191-5318 (electronic) ISBN 978-1-4471-6437-1 (eBook)

Library of Congress Control Number: 2014953258 Springer London Heidelberg New York Dordrecht

© The Author(s) 2014

This work is subject to copyright. All rights are reserved by the Publisher, whether the whole or part of the material is concerned, specifically the rights of translation, reprinting, reuse of illustrations, recitation, broadcasting, reproduction on microfilms or in any other physical way, and transmission or information storage and retrieval, electronic adaptation, computer software, or by similar or dissimilar methodology now known or hereafter developed. Exempted from this legal reservation are brief excerpts in connection with reviews or scholarly analysis or material supplied specifically for the purpose of being entered and executed on a computer system, for exclusive use by the purchaser of the work. Duplication of this publication or parts thereof is permitted only under the provisions of the Copyright Law of the Publisher's location, in its current version, and permission for use must always be obtained from Springer. Permissions for use may be obtained through RightsLink at the Copyright Clearance Center. Violations are liable to prosecution under the respective Copyright Law.

The use of general descriptive names, registered names, trademarks, service marks, etc. in this publication does not imply, even in the absence of a specific statement, that such names are exempt from the relevant protective laws and regulations and therefore free for general use.

While the advice and information in this book are believed to be true and accurate at the date of publication, neither the authors nor the editors nor the publisher can accept any legal responsibility for any errors or omissions that may be made. The publisher makes no warranty, express or implied, with respect to the material contained herein.

Printed on acid-free paper

Springer is part of Springer Science+Business Media (www.springer.com)

Foreword

Biomass presents a vast renewable resource that can provide food, energy and chemicals for the worlds' population. The demand for each of these depends on the future development of other technologies and, most importantly, other sources of energy such as nuclear or solar. Progress is also dependent on scientific and technological developments. Firstly, in combustion technology to reduce environmental damage locally, nationally and globally. Improved combustion units are required with higher efficiencies and requiring less maintenance. Biomass will be used for domestic heating purposes on a large scale for some time to come. In order to overcome these emissions problems there are two possible lines of attack. The first lies in the possibility of fuel modification where fuels improved by agronomy or by using genetically modified crops may offer significant advantages. The second involves intellegent fuel blending which may also be advantageous.

There are key issues relating to sustainability in order to provide a constant source of renewable biomass. There are numerous important factors, including the complete utilisation of ash, so that the plant nutrients are sustainable. This is dependent on economic factors and life cycle issues.

It seems likely that the really important developments lie in the large-scale use of biomass electricity production, for heating and chemical production. These processes can also be coupled with carbon capture with sequestration and carbon dioxide utilisation. Such applications present the opportunity for the removal of carbon dioxide from the atmosphere although the magnitude of undertaking this on a substantial scale is enormous. These developments are dependent on engineering solutions such as innovative boiler and furnace designs and intelligent control systems. This will be assisted by computer modelling including virtual biomass plant (CFD) design solutions.

Finally, it should be noted that we have not attempted to describe the history of the development of the understanding of the formation of pollutants from biomass. This is so closely bound up with our understanding of the combustion of gases, hydrocarbon liquids and especially coal that many developments result as a synergy of research activities. Here we have given mainly recent references that also include the preceding literature.

Preface

Recent projections suggest that the world population will be higher than previously estimated and might reach 11 billion by the end of the century (Science, 18 September 2014). The fastest increase is in Sub-Saharan Africa. This projection is higher than that used by the Intergovernmental Panel on Climate Change which assumes a population peak in 2015. Consequently, the population increase will have a greater impact on the amount of energy required for heating, cooking, electricity production, transport, agriculture and the manufacturing industries.

Biomass makes a significant contribution to world energy consumption at the present time, although much of this is for the traditional use of biomass mainly in developing countries. However, it is expected that there will be significant growth in the use of bioenergy using more advanced technology for electricity generation and the provision of heat. Indeed, IEA predicts that the use of bioheat will increase by 60 % by 2035. This will be driven by concerns over climate change and renewable energy policy initiatives by governments. Security of supply issues will play a role because of the wide geographical distribution of biomass. Advances in technology will aid transportation, fuel pre-processing and combustor design.

Issues about resource availability and sustainability are very important. Competition for land potentially leads to food poverty, hence the food versus fuel debate will become extremely important. However, bioenergy presents a number of opportunities for the utilisation of agricultural wastes as solid, liquid and gaseous fuels. The integration of agriculture and bioenergy is an important future requirement.

The combustion of solid biomass will play a major role in these developments but it results in the formation of pollutants which have an adverse effect on the health of the community and on the climate. At the present time there is sufficient concern about these aspects so as to promote more stringent legislation. If the amount of bioheat increases by 60 % over the next two decades, then greater pollution control measures will need to be applied.

In addition, there is the significance of emissions of carbon dioxide resulting from the combustion of biomass. Biomass is potentially almost carbon neutral depending on the agricultural methods. If carbon capture and storage can

viii Preface

be applied, then this could reduce the concentration of carbon dioxide in the atmosphere, thus mitigating climate change which would be beneficial to the world as a whole.

Acknowledgments

We wish to thank a number of our colleagues for their assistance—Prof. Keith Bartle, Prof. Marie Teresa Baeza-Romero, Prof. Dominick Spracklen, Prof. Christopher Williams, Dr. Leilani Darvell, Dr. Emma Fitzpatrick, Mr. Ed Butt, Mr. Doug Hainsworth, Mr. Eddy Mitchell and Mr. Farooq Atika. We would also like to thank Advanced Flight Training Ltd, Sherburn in Elmet, UK for aerial photography. Some of the work described has been supported by the UK Supergen Bioenergy programme.

Contents

| 1 | Intr | oduction to Biomass Combustion | 1 |
|---|------|---|----|
| | 1.1 | The Role of Biomass Combustion in World Energy | 1 |
| | 1.2 | Resources—Supply of Biomass | 5 |
| | Refe | erences | 6 |
| | | | |
| 2 | Con | nbustion of Solid Biomass: Classification of Fuels | 9 |
| | 2.1 | Methods of Utilisation | 9 |
| | 2.2 | Forms of Solid Biomass Fuels | 15 |
| | 2.3 | Types of Solid Biomass Fuels and Their Classification | 17 |
| | 2.4 | Characterisation by Chemical Analysis | 19 |
| | 2.5 | Characterisation by TGA, PY-GC-MS and FTIR | 21 |
| | Refe | erences | 23 |
| 3 | The | Combustion of Solid Biomass | 25 |
| J | 3.1 | General Mechanism of Combustion. | 25 |
| | 3.1 | | 28 |
| | | Particle Heating and Moisture Evaporation | |
| | 3.3 | Devolatilisation. | 29 |
| | 3.4 | Combustion of the Volatiles—Gases and Tars | 34 |
| | 3.5 | Char Combustion | 36 |
| | Refe | erences | 41 |
| 4 | Poll | utant Formation and Health Effects | 45 |
| | 4.1 | General Feature of Pollutants Arising from Biomass Combustion | 45 |
| | 4.2 | Smoke, UBH, Volatiles, PAH and Odour | 46 |
| | 4.3 | Nitrogen Oxides (NO _x) and Other Nitrogenous Pollutants | 53 |
| | 4.4 | Sulphur, Chlorine Compounds and Dioxins | 57 |
| | 4.5 | Metals, K–Cl–S Chemistry and Aerosol Emissions | 58 |
| | Dof | pronose | 60 |

xii Contents

| 5 | | ssions from Different Types of Combustors and Their Control | 63 |
|----|-------|---|-----|
| | 5.1 | Emissions from Biomass Combustion | 63 |
| | 5.2 | Emissions from Fixed and Travelling Bed Combustors | 64 |
| | 5.3 | Emissions from Large Industrial Combustion Plant | 68 |
| | 5.4 | Wild Fires | 69 |
| | Refe | erences | 69 |
| 6 | | thematical Modelling | 71 |
| | 6.1 | Modelling Biomass Combustion Using | |
| | | Computational Fluid Dynamics | 71 |
| | | 6.1.1 Reynolds-Averaged Navier-Stokes Equations | 74 |
| | | 6.1.2 Turbulence-Chemistry Interactions | 77 |
| | 6.2 | Modelling Pulverised Biomass Particle Combustion | 79 |
| | | 6.2.1 Particle Motion | 79 |
| | | 6.2.2 Heat Transfer | 84 |
| | | 6.2.3 Devolatilisation | 85 |
| | | 6.2.4 Char Combustion | 86 |
| | 6.3 | Modelling Pulverised Fuel Co-firing in Power Stations | 87 |
| | 6.4 | Modelling Fixed Bed Combustion | 91 |
| | 6.5 | Modelling Fluidised Bed Combustion | 93 |
| | 6.6 | Modelling Pollutant Emissions | 93 |
| | | 6.6.1 Nitrogen Oxides | 93 |
| | | 6.6.2 SO _x Emissions | 94 |
| | | 6.6.3 Modelling Aerosol Pollutants | 94 |
| | Refe | erences | 96 |
| 7 | Bio | mass Combustion: Carbon Capture and Storage | 99 |
| | 7.1 | Introduction | 99 |
| | 7.2 | Combustion with Air or Oxygen | 100 |
| | 7.3 | Gasification | 102 |
| | 7.4 | Chemical Looping | 102 |
| | 7.5 | Carbon Capture and Storage | 103 |
| | Refe | erences | 103 |
| Aj | ppeno | lix A: Calculation of Flue Gas Composition | 105 |
| Aj | ppeno | lix B: Gaseous Emissions Conversion Table | 107 |
| ۸, | anone | liv C. Physical and Thormal Proporties of Riamoss | 100 |

Acronyms

ASME American Society of Mechanical Engineers

BS British Standard BC Black Carbon

CEN Comité Européen de Normalisation CFD Computational Fluid Dynamics

daf Dry ash free EC Elemental Carbon

FTIR Fourier Transform Infra-Red

HHV Higher Heating Value

ISO International Organisation for Standardization

LES Large Eddy Simulation

OC Organic carbon

PAH Polycyclic Aromatic Hydrocarbon

pf Pulverised Fuel PKE Palm Kernel Extruder

 PM_1 Particulate matter less than 1 μm in diameter PM_{10} Particulate matter less than 10 μm in diameter $PM_{2.5}$ Particulate matter less than 2.5 μm in diameter PY-GC-MS Pyrolysis-Gas Chromatograph-Mass Spectrometer

RANS Reynolds-Averaged Navier Stokes

RCG Reed Canary Grass SOC Soil Organic Carbon

SRC Short Rotation Willow Coppice

SW Switchgrass

TGA Thermal Gravimetric Analyser

TLV Threshold Limit Value-a measure of toxicity

toe Tons Oil Equivalent
UBH Unburned hydrocarbons

VM Volatile Matter