

HYDROGEN ENERGY

PRINCIPLES AND APPLICATIONS



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Hydrogen Energy

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Principles and Applications

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“The energies of our system will decay, the glory of the sun will be dimmed, and the earth, tideless and inert, will no longer tolerate the race which has for a moment disturbed its solitude. Man will go down into the pit, and all his thoughts will perish.”

ARTHUR BALFOUR, The Foundations of Belief (1895)

“The future is green energy, sustainability, and renewable energy.”

ARNOLD SCHWARZENEGGER (2018)

“Energy, like the Biblical grain of mustard seed, will move mountains (because) a man doesn’t need brilliance or genius, all he needs is energy.”

HOSEA BALLOU and ALBERT GREENFIELD (2022)

Contents

Preface *xvii*

Part I Energy Overview *1*

1 Glossary of Key Energy Terms *3*

- 1.1 Introduction *3*
- 1.2 Importance of Energy Literacy *4*
- 1.3 Glossary *4*
- 1.4 Symbols and Acronyms *42*
- References *47*

2 Introduction to Energy and Energy Issues *48*

- 2.1 Introduction *48*
- 2.2 Early History of Energy *49*
- 2.3 Later History of Energy *50*
- 2.4 Energy “Emergencies” *50*
- 2.5 Net Energy Analysis *51*
- 2.6 Hydrogen as an Energy/Fuel *53*
- 2.7 The Future *54*
- References *56*

3 Energy Resources *57*

- 3.1 Introduction *57*
- 3.2 Coal *58*
- 3.3 Oil *59*
- 3.4 Natural Gas *60*
- 3.5 Shale Oil/Tar Sands *62*
- 3.5.1 Shale Oil *62*
- 3.5.2 Tar Sands *63*
- 3.6 Solar Energy *63*
- 3.6.1 Passive Solar Lighting and Heating *64*
- 3.6.2 Solar Electricity Production *65*
- 3.7 Nuclear Energy *66*
- 3.8 Geothermal Energy *68*

3.9	Wind Energy	69
3.10	Hydrokinetic Energy	71
3.10.1	Hydropower	71
3.10.2	Tidal Energy	72
3.10.3	Ocean Thermal Energy	72
3.10.4	Wave Energy	73
3.11	Biomass-Based Fuels	73
	References	74
4	Environmental Policy and Regulatory Considerations for Hydrogen Energy	77
	<i>Marybeth Reynolds</i>	
4.1	Introduction	77
4.2	Opportunities and Benefits for the Emerging Hydrogen Energy Industry	78
4.2.1	The Production of Hydrogen	78
4.2.2	Clean, Green Zero-Carbon Hydrogen	79
4.2.3	Low-Carbon Blue Hydrogen	80
4.2.4	Fuel Cells	80
4.2.5	Hydrogen's Potential Uses in Decarbonization	81
4.2.6	Challenges	81
4.3	Hydrogen Energy Policy Priorities	82
4.3.1	Keep the Focus on Climate Goals and Deploy Hydrogen Strategically	82
4.3.2	Prioritize Equity and Public Health	83
4.3.3	Consider Long-Term Efficiency and Cost	83
4.3.4	Adopt Rigorous Standards and Definitions for Clean Hydrogen	84
4.4	U.S. Federal Energy Policies and Regulatory Frameworks	84
4.4.1	Hydrogen in Historical U.S. Energy Policy	84
4.4.2	Significant Federal Policies and Initiatives Since 2016	85
4.4.2.1	H2@Scale, 2016	85
4.4.2.2	Hydrogen Program Plan, 2020	86
4.4.2.3	Hydrogen Shot, 2021	86
4.4.2.4	Bipartisan Infrastructure Law, 2021	87
4.4.2.5	Inflation Reduction Act, 2022	87
4.4.3	Current Federal Regulation of Hydrogen	88
4.5	The Role of the States	91
4.6	Global Hydrogen Energy Policies and Priorities	92
4.6.1	Summary of Hydrogen Strategies in Key Global Markets	92
4.6.2	Policy Priorities to Accelerate a Global Market for Clean Hydrogen	92
4.6.2.1	Establishing Hydrogen Strategies	92
4.6.2.2	Developing and Adopting International Codes and Regulations	93
4.6.2.3	Leveraging Domestic Resources and Export Opportunities	93
4.7	Summary	93
	References	93
5	Thermodynamic Considerations	96
5.1	Introduction	96
5.2	Energy Fundamentals and Principles	97
5.2.1	Potential Energy	97

5.2.2	Kinetic Energy	97
5.2.3	Energy Fundamentals	98
5.2.4	Energy Principles	98
5.3	The First Law of Thermodynamics	100
5.4	Enthalpy Effects	101
5.4.1	Sensible Enthalpy Effects of Heating	101
5.4.2	Latent Enthalpy Changes	102
5.4.3	Chemical Reaction Enthalpy Effects	103
5.5	Second Law Calculations	104
5.6	Phase Equilibrium	105
5.7	Stoichiometry	106
5.8	Chemical Reaction Equilibrium	107
5.9	Conservation Laws	108
5.9.1	Conservation of Mass	109
5.9.2	Conservation of Energy	109
5.10	Ideal Gas Law	110
	References	112
6	Fuel Cells	113
6.1	Introduction	113
6.2	Electrical Units	114
6.3	Fuel Cell Overview	114
6.4	Unit Cells	115
6.4.1	Basic Structure	115
6.4.2	Internal Fuel Cell Process Details	116
6.5	Critical Functions of Cell Components	117
6.6	Fuel Cell Stacking	118
6.6.1	Planar-Bipolar Stacking Fuel Cell (PBSFC)	118
6.6.2	Stacks with Tubular Cells	119
6.7	Fuel Cell Systems	120
6.8	Fuel Cell Types	120
6.8.1	Polymer Electrolyte Fuel Cells	123
6.8.1.1	Advantages	123
6.8.1.2	Disadvantages	123
6.8.2	Alkaline Fuel Cells (AFCs)	123
6.8.2.1	Advantages	124
6.8.2.2	Disadvantages	124
6.8.3	Phosphoric Acid Fuel Cells (PAFCs)	124
6.8.3.1	Advantages	124
6.8.3.2	Disadvantages	125
6.8.4	Molten Carbonate Fuel Cells (MCFCs)	125
6.8.4.1	Advantages	125
6.8.4.2	Disadvantages	125
6.8.5	Solid Oxide Fuel Cells (SOFCs)	125
6.8.5.1	Advantages	126
6.8.5.2	Disadvantages	126
6.9	Fuel Cell Characteristics	126

- 6.10 Overall Advantages/Disadvantages 127
- 6.11 Batteries 128
- 6.12 Summary 129
- References 130

Part II Select Hydrogen Energy Topics 131

7 Hydrogen Energy Overview 133

- 7.1 Introduction 133
- 7.2 Early History 135
- 7.3 Processing 136
- 7.4 Storage 138
 - 7.4.1 Physical-Based Storage 138
 - 7.4.2 Materials-Based Storage 139
- 7.5 Transportation and Transmission 139
- 7.6 Uses 140
- 7.6.1 Potential Role of Ammonia for Alternative Vehicle Fuel in a Hydrogen Economy 141
- 7.7 Environmental Issues 142
- References 143

8 Government Hydrogen Programs 144

- 8.1 Introduction 144
- 8.2 Department of Energy Programs 145
- 8.3 Other Federal Programs 146
- 8.4 State Programs 146
 - 8.4.1 California 147
 - 8.4.2 Oregon 147
 - 8.4.3 Washington 148
 - 8.4.4 South Carolina 148
- 8.5 Tax Incentives 148
 - 8.5.1 ITC for Fuel Cell Property 149
 - 8.5.2 New Qualified Fuel Cell Motor Vehicle Credit 149
 - 8.5.3 Alternative Fuel Vehicle Refueling Property Credit 149
 - 8.5.4 Alternative Fuel Credit 150
- 8.6 Project Financing 150
- 8.7 Insurance Coverage 151
- 8.8 Stakeholder Engagement 151
- References 152

9 Hydrogen Physical and Chemical Properties 153

Onwukaeme Chibuzo Kenneth

- 9.1 Introduction 153
- 9.2 Physical and Chemical Properties of Matter 153
 - 9.2.1 Physical Properties 154
 - 9.2.2 Chemical Properties 156
- 9.3 Properties of Mixtures 158

9.4	Properties of Hydrogen	159
9.4.1	Chemical and Molecular Properties of Hydrogen	159
9.4.2	Physical Properties of Hydrogen	162
9.5	Hydrogen Isotopes	163
9.6	The Hydrogen Bond	165
9.7	The Quintessential Energy Carrier	166
	References	167
10	Hydrogen-Bearing Compounds	169
10.1	Introduction	169
10.2	Water	170
10.3	Deuterium	171
10.4	Ammonia	176
10.5	Methane	177
10.6	Other Hydrocarbon Molecules	179
10.6.1	Open-Chain Hydrocarbons	179
10.6.2	The Alkene Series	179
10.6.3	The Alkyne Series	180
10.6.4	Cyclic Hydrocarbons	180
10.6.5	Other Organic Compound Groups	180
10.7	The Alkane Series	180
	References	181
11	Hydrogen Production Processes	182
11.1	Introduction	182
11.2	Overview of Hydrogen Production Processes	185
11.3	Fossil Fuels	186
11.4	Water Splitting Production Processes	188
11.4.1	Water Electrolysis Production Process	189
11.4.2	Photoelectrical Hydrogen Production Process	190
11.4.3	Thermochemical Water Splitting Production Process	190
11.5	Biomass Production Processes	191
11.6	Hydrogen Purification	194
11.6.1	Carbon Dioxide and Hydrogen Sulfide Removal	195
11.6.2	Adsorptive Purification	195
11.6.3	Cryogenic Liquid Purification	196
11.6.4	Carbon Monoxide Removal	196
11.7	Hydrogen Laboratory Processes	196
11.8	Emerging Hydrogen Technologies	197
	References	198
12	Hydrogen Storage	199
12.1	Introduction	199
12.2	Chemical Industry Storage Options	200
12.2.1	Gas Storage	200
12.2.2	Liquid Storage	200
12.2.3	Tank Details	201

12.2.4	Storage Batteries	201
12.3	Hydrogen Storage Overview	202
12.3.1	Compressed Gas	202
12.3.2	Liquid Storage	202
12.3.3	Underground Storage	202
12.3.4	Metal Hydrides	203
12.3.5	Liquid Organic Hydrogen Carriers	203
12.4	Gaseous Hydrogen Storage	203
12.4.1	Composite Tanks	203
12.4.2	Glass Microspheres	204
12.5	Liquid Hydrogen Storage	204
12.5.1	Cryogenic Liquid Hydrogen	204
12.5.2	Storage as a Constituent in Other Liquids	204
12.5.3	Rechargeable Organic Liquids	205
12.6	Solid Hydrogen Storage	205
12.6.1	Carbon and Other High Surface Area Materials	206
12.6.1.1	Carbon-Based Materials	206
12.6.1.2	Other High Surface Area Materials	206
12.6.2	Rechargeable Metal Hydrides	206
12.6.2.1	Alkanates	207
12.6.2.2	Borohydrides	207
12.6.3	Water-Reactive Chemical Hydrides	207
12.6.4	Thermal Chemical Hydrides	207
12.7	The Moon Project	207
12.8	Summary of Hydrogen Storage Strategies	210
	References	211

13 Hydrogen Transportation and Transmission 213

13.1	Introduction	213
13.2	Hydrogen Transportation/Transmission Options	214
13.2.1	Motor Carriers	215
13.2.2	Pipelines	215
13.2.3	Ships	215
13.2.4	Trains	216
13.3	Traditional Transportation Options	216
13.3.1	Air Transportation	216
13.3.2	Rail Transportation	218
13.3.3	Water Transportation	218
13.3.4	Highway Transportation	219
13.4	Chemical Industry Transportation Options	219
13.4.1	Transportation of Liquids	219
13.4.2	Transportation of Gases	220
13.5	Hydrogen Transportation: Pipelines	220
13.6	Hydrogen Transportation: Mobile	221
13.7	On-Site Hydrogen Production	222
13.8	Transportation via Chemical Hydrogen Carriers	223
13.9	International/Global Hydrogen Transportation	223

13.10	Regulation Issues	224
13.11	New Hydrogen Transmission Options	226
	References	227
14	Hydrogen Conversion	229
14.1	Introduction	229
14.2	Energy Conversion Technical Details	230
14.3	Electric Power Systems	231
14.4	The Grid System	234
14.4.1	Storage Costs Multiply to Achieve 90% Capacity Factor for Large Solar PV	236
14.4.2	Cost of Vogtle 3 and 4 Nuclear is Less than PV with Storage for 90% Capacity Factor	238
14.5	Conversion: The Combustion Process	238
14.6	Conversion: The Fuel Cell Process	240
	References	241
15	Hydrogen Uses	243
15.1	Introduction	243
15.2	Power Generation	245
15.3	Transportation	246
15.4	Industry Feedstock	248
15.5	Hydrogen-Containing Feedstock Chemicals	251
15.6	Heating	252
15.7	Energy Storage	253
	References	254
16	The Quintessential Hydrogen Byproduct: Potable Water	256
16.1	Introduction	256
16.2	Physical and Chemical Properties of Water	257
16.3	The Hydrologic Cycle	258
16.4	The Desalination Process	259
16.5	Traditional Seawater Desalination Processes	260
16.5.1	Evaporation Processes	260
16.5.2	Reverse Osmosis	261
16.5.3	Crystallization Processes	262
16.6	New Process Options for Potable Water Production	262
16.6.1	System and Method for Obtaining Potable Water from Fossil Fuels	263
16.6.2	System and Method for Obtaining Potable Water Employing Geothermal Energy	264
16.6.3	Water Requirement of Electrolysis	265
16.7	The Theodore Hydrogen Water Byproduct Process	266
	References	267
17	Safety Considerations	268
17.1	Introduction	268
17.2	Hydrogen Details	270
17.3	Worker Safety Regulations and Requirements	271
17.4	Site Safety Plans	273

17.5	Chemical Safety Data Sheets	274
17.6	The Hydrogen SDS	280
	References	284

Part III Technical Engineering Issues 285

18 Environmental Health and Hazard Risk Assessment 287

18.1	Introduction	287
18.2	The Health Risk Assessment Process	288
18.3	The Health Risk Assessment Process Components	290
18.3.1	Health Problem Identification	290
18.3.2	Dose–Response Assessment	291
18.3.3	Exposure Assessment	292
18.3.4	Risk Characterization	293
18.4	Hazard Risk Assessment Process	294
18.5	The Hazard Risk Assessment Process Components	295
18.5.1	Hazard Identification	296
18.5.2	Hazard/Accident Probability	297
18.5.3	Accident Consequence Evaluation	298
18.6	Future Trends	299
	References	300

19 Energy–Environmental Interactions 301

19.1	Introduction	301
19.2	U.S. Hydrogen Energy Policy	302
19.3	U.S. Energy–Environmental Policy Issues	303
19.4	Individual State Energy Policies	305
19.5	Global Energy Policies	306
19.6	Environmental Concerns: A Technological Mandate	309
19.7	Net Energy Concepts	311
19.8	Interaction with Other Goals	313
	References	314

20 Ethical Considerations 316

20.1	Introduction	316
20.2	The Present State of Ethics	317
20.3	Dos and Don'ts	318
20.4	Integrity	319
20.5	Moral Issues	320
20.6	Guardianship	322
20.7	Engineering Ethics	323
20.8	Future Trends in Professional and Environmental Ethics	324
20.9	Case Studies	326
20.9.1	Case Study 1	326

20.9.2	Case Study 2	327
20.9.3	Case Study 3	327
	References	328

21 Economic Considerations 330

21.1	Introduction	330
21.2	Economic and Finance Definitions	332
21.2.1	Simple Interest	332
21.2.2	Compound Interest	333
21.2.3	Present Worth	333
21.2.4	Time Value of Money	334
21.2.5	Depreciation	334
21.2.6	Equipment Cost and Cost Indexes	335
21.2.7	Capital Recovery Factor	335
21.2.8	Net Present Worth	336
21.2.9	Perpetual Life	336
21.2.10	Break-Even Point	337
21.2.11	Approximate Rate of Return	337
21.2.12	Exact Rate of Return	337
21.2.13	Bonds	337
21.2.14	Incremental Cost	338
21.2.15	Inflation	338
21.3	Investment and Risks	338
21.4	The Traditional Economic Evaluation Process	339
21.5	Capital and Operating Costs	341
21.6	Project and Process Evaluation	342
21.7	Hydrogen Energy Economy Considerations	342
21.8	Concluding Remarks	344
	References	346

22 Optimization Considerations 347

22.1	Introduction	347
22.2	History of Optimization	349
22.3	Scope of Optimization	351
22.4	General Analytical Formulation of the Optimum	352
22.5	Mathematical Concepts in Linear Programming	355
22.6	Applied Concepts in Linear Programming	356
22.7	Optimization of Existing Systems	359
	References	362

23 Illustrative Examples 363

23.1	Introduction	363
23.2	Energy Principles	363
23.2.1	The Ideal Gas Law	363
23.2.2	Mass Conservation Law	364

23.2.3	Stoichiometry	364
23.3	Thermodynamics	365
23.3.1	Partial Pressure	365
23.3.2	Gross Heating Value of a Fuel	366
23.3.3	Material and Energy Balance Calculations	367
23.4	Energy Systems	368
23.4.1	Energy Conversion Efficiency	368
23.4.2	Energy–Mass Relationships	369
23.4.3	Energy Storage	369
23.5	Environmental Issues	370
23.5.1	Catalyst Recovery	370
23.5.2	Explosion Overpressure	371
23.5.3	Weibull Distribution Calculation	373
23.6	Ethics	374
23.6.1	Domestic Ethical Issues	374
23.6.2	Production Increase Demands	374
23.6.3	ISO 14000 Consulting Dilemma	374
23.7	Economics	375
23.7.1	Optimum Pipe Diameter Considerations	375
23.7.2	Optimum Hydrogen Plant Profit	376
23.7.3	Plant Selection Based on Tax Credit Availability	378
23.8	SDS Information	379
23.8.1	Layman’s Definition of an SDS	379
23.8.2	Limitation of SDSs	379
23.8.3	Physical and Chemical Characteristics Contained in SDSs	380
23.9	Optimization	380
23.9.1	Profit Model Optimization	380
23.9.2	Hydrogen Plant Operation	381
23.9.3	Optimization of Utility Conversion to Hydrogen	382
	References	383

Index	384
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Preface

Since the late 1960s, there has been an increased awareness of a wide range of energy issues covering all sources: fossil fuels, nuclear, solar, geothermal, etc. More and more people are becoming aware of energy concerns. It is now increasingly important that all individuals develop capabilities in this area, including those who do not possess an understanding of many energy problems or have the proper information available when involved with energy issues. In addition, all professionals should have a basic understanding of the technical and scientific terms related to energy issues. One of the key issues that has emerged in this century is how hydrogen can effectively evolve as a green energy alternative. Hopefully, this text will serve the needs of those interested in increasing their knowledge of this form of energy and its relation to the energy problems facing society.

The current human population on Earth is approximately seven billion, and it will increase in the future. The influence and effects of human activities on energy use have become increasingly evident at the local, state, national, and international levels. Particular interest in hydrogen energy has recently surfaced and the net result is that there has been a more significant increase in both awareness and analysis of hydrogen energy options since the turn of this decade.

Hydrogen may well emerge as a very important fuel by the middle of this century. Since hydrogen is not a basic energy resource except in the sun, it must be obtained by using some other basic energy resource to generate hydrogen from water or other hydrogen-containing chemical compounds. It is an ecologically friendly fuel that is presently used in the propulsion of spacecraft and can potentially be mass-produced and commercialized for electric generation, energy storage and all forms of transportation.

It should be noted that free hydrogen is found only in very small traces in the atmosphere, but solar and stellar spectra show that it is abundant in the sun and other stars. In combination with other elements, it is widely distributed on Earth, where the most important and abundant compound of hydrogen is water, H_2O . It is a component of all the constituents of living matter as well as of many minerals. It forms an essential part of all hydrocarbons and a vast variety of other organic substances. All acids contain hydrogen; the distinguishing characteristic of an acid is its dissociation, upon going into solution, to yield hydrogen ions.

In addition, hydrogen is known to exist in three isotopic forms. The nucleus of each atom of ordinary hydrogen is composed of one proton. Deuterium, present in ordinary hydrogen to the extent of 0.02%, contains one proton and one neutron in the nucleus of each atom and has an atomic mass of 2. Tritium, an unstable, radioactive isotope, contains one proton and two neutrons in the nucleus of each atom and has an atomic mass of 3.

Given the above, hydrogen (H_2) fuel is certain to play a major role in the U.S.'s transition towards a "carbon-neutral" economy. No doubt more of the secondary energy sources for the

future will be hydrogen produced from both renewable and nonrenewable sources. It is anticipated that in the near future, hydrogen energy will support numerous jobs with revenues well over \$100 billion and could become a major player in satisfying up to 15–20% of the US energy demands.

The authors considered and then decided to write a text on hydrogen energy that highlighted pragmatic rather than theoretical issues. It contains three parts and provides material that can also be used in teaching a course sequence intended to serve as a training tool for those individuals involved with and those interested in entering the hydrogen energy field. Although the literature is inundated with texts emphasizing theory and theoretical derivations, the goal of this book is to present this subject of hydrogen energy from a strictly applied perspective.

The book is the result of over 4 years of effort by the authors. The first rough draft was prepared during the years 2020 through 2022. The manuscript underwent significant revisions during the past year, some of it based on the experiences gained from earlier written material. It should also be noted that the authors cannot claim sole authorship of all of the written material in this text. Although the bulk of the material is original or taken from sources that the authors have been directly involved with, every effort has been made to acknowledge material drawn from other sources.

As noted in the Table of Contents, this hydrogen energy book is divided into three parts:

Part I: Energy Overview

Part II: Select Hydrogen Energy Topics

Part III: Technical Engineering Issues

Part I provides an introduction and broad overview of energy-related topics. Following Chapter 1 that contains a glossary of terms, the reader is introduced to energy issues, energy resources, and environmental policy and regulations. Part I concludes with chapters concerned with thermodynamics and fuel cells. Part II – the heart of the book – provides select hydrogen energy topics. Chapter headings include a hydrogen energy overview, government programs, hydrogen physical/chemical properties, hydrogen-bearing compounds, processing, storage, transportation/transmission, conversion, uses, and the hydrogen byproduct water. Part II concludes with a chapter on safety consideration for hydrogen technologies. Part III is concerned with engineering applications. It features chapters on such topics as environmental health and hazard risk assessment, energy–environmental interactions, ethical considerations, and economics. This is followed by a chapter concerned with system optimization. The final chapter of the book provides nearly 50 illustrative examples beginning with elementary thermodynamic calculations and culminating with three optimization applications employing linear programming in their solution. To summarize, the proposed text provides information on the:

Properties

Fundamentals

Engineering Principles

Regulations

Thermodynamics

Sources

Processes

Ethical Considerations

Economics

Optimization Calculations Associated with Hydrogen Fuel

Thus, this book can serve as either a guide or reference for those engineers and applied scientists working in this field. It can also serve as a text for those currently enrolled in academic curricula concerned with energy and energy-related topics.

The authors hope that this book will place in the hands of academic, industrial, and government personnel – including policymakers and energy resource/management planners – a book that covers the fundamental principles and applications of hydrogen energy thoroughly and clearly. The authors further hope that, on completion of the text, readers will have acquired not only a working knowledge of hydrogen energy, but also experience in their application; and, that they will find themselves approaching advanced texts, engineering and science literature, and industrial applications (even unique ones) with more confidence.

Last, but not least, the authors believe that this modest work will help the majority of individuals working and/or studying in the field of hydrogen energy to obtain a more complete understanding of this subject matter. If you have come this far and read through this Preface, you have more than just a passing interest in this subject. We strongly recommend that you take advantage of the material available in this book. We think it will be a worthwhile experience.

Smithfield, Utah, October 2024

Vincent J. DelGatto
Louis Theodore
R. Ryan Dupont
Matthew C. Ogwu

Part I

Energy Overview

The first part of the book provides a broad overview of energy issues, resources, policies, and regulatory considerations, and includes a glossary of some important terms. The chapters are organized as presented below.

Chapters

- 1) Glossary of Key Energy Terms
- 2) Introduction to Energy and Energy Issues
- 3) Energy Resources
- 4) Environmental Policy and Regulatory Considerations for Hydrogen Energy
- 5) Thermodynamic Considerations
- 6) Fuel Cells

Those readers solely interested in hydrogen energy and hydrogen energy issues may choose to bypass Part I and proceed directly to Part II.

1

Glossary of Key Energy Terms

1.1 Introduction

This first chapter of the book provides the definition of hundreds of terms in use throughout the energy field, particularly as they apply to hydrogen. As one might suppose, the reader is primarily introduced to energy and energy-related terms. As noted in the Preface, this book is concerned with hydrogen energy and as such, this chapter primarily addresses terms related to this topic. Thus, this chapter may be used whenever and wherever information is needed about words and/or terms in the hydrogen energy field.

Some additional points regarding this glossary that deserve mention are presented below:

- 1) Each definition is presented in nontechnical jargon.
- 2) Where necessary, common scientific and engineering units have been included.
- 3) A conscious attempt was made to only include terms that are often used in practice.
- 4) Only one spelling is used for words with multiple accepted spellings but with shared meaning.
- 5) Different terms with the same meaning are cross-referenced by using the wording “see also”.
- 6) Important acronyms are also included in the chapter.

This chapter defines many but not all of the terms that the reader will encounter in this book. The following list is therefore not exhaustive as a complete index of the book or glossary of all the terms that appear in the energy field. Finally, the purpose of this chapter is to explain the meanings of technical terms that may be unfamiliar to the reader. Definitions given here are for the purposes of this text and are not necessarily complete or exhaustive. Words or phrases included here are those for which there may be some confusion as to the meaning intended.

Section titles for this energy glossary chapter are presented below:

- 1.1 Introduction
- 1.2 Importance of Energy Literacy
- 1.3 Glossary
- 1.4 Symbols and Acronyms
- References

1.2 Importance of Energy Literacy

Why a glossary chapter? A good question. The answer? For some readers, this chapter might be the most important one in the book. Understanding energy and energy-related words and terms can motivate some individuals and prepare others to understand the roles (sustainable) energy plays in their lives. Hence, some people will refer to this chapter as “energy literature” of sorts. Informed individuals on energy topics:

- 1) Can trace energy flow and flow patterns and think in terms of energy systems and sustainability.
- 2) Know about their energy usage in terms of the amounts, for what, and where that energy originates from.
- 3) Can purposefully assess the credibility of energy information, regulations, and policies and decisions about sustainable energy futures.
- 4) Can communicate generally about energy sources and usage in meaningful ways.
- 5) Can make informed energy-related decisions based on an understanding of impacts and consequences.
- 6) Continues to learn about energy.

Thus, energy-related understanding can also help:

- 1) Lead to more informed decisions
- 2) Improve the security of a nation
- 3) Promote economic development
- 4) Lead to sustainable energy use
- 5) Reduce environmental risks and negative impacts
- 6) Help individuals and organizations save/make money

Without this information, individuals and communities will have difficulty making informed decisions on topics including sustainable or smart energy use at home, consumer choices, and national and international energy regulations and policies. Energy education should begin with basic energy literacy connected with the most frequently used terminologies.

Finally, the bulk of the material in this chapter was drawn from the earlier work of Theodore, Reynolds, and Morris (1997), as well as others (Holmes, Singh, and Theodore 1993; Theodore, Ricci and VanVlet 2007; Skipka and Theodore 2014; Dupont, Ganesan, and Theodore 2016; Theodore and Theodore 2021).

1.3 Glossary

- **Above ground tank** – any tank or other container, the volume of which is completely above the plane of the adjacent surrounding surface, and whose surface can be visually inspected.
- **Absolute humidity** – the amount of water vapor present in a unit mass of air, usually expressed in kilograms of water vapor per kilogram of dry air or pounds of water vapor per pound of dry air.
- **Absolute pressure** – the actual pressure exerted on a surface that is measured relative to zero pressure; it equals the gauge pressure plus the atmospheric pressure.
- **Absolute temperature** – the temperature expressed in Kelvin (K) or degrees Rankine (°R).
- **Absolute temperature scale** – a scale (e.g., K, °R) in which temperatures are measured relative to absolute zero.

- **Absolute vacuum** – a void that is completely empty of matter.
- **Absolute zero** – the temperature of zero on either the Kelvin or Rankine scale at which molecular motion is thought to cease.
- **Absorbate** – a substance that is taken up and retained by an absorbent.
- **Absorbent** – any substance that takes in or absorbs other substances.
- **Absorber** – a device in which a gas is absorbed by contact with a liquid.
- **Absorption** – the process in which one material (the absorbent) takes up and retains another (the absorbate) to form a homogenous solution; it often involves the use of a liquid to remove certain gas components from a gaseous mixture.
- **Absorption tower** – a vertical tube in which a rising gas is partially absorbed by a liquid in the form of falling droplets.
- **Acceleration** – the rate of change of velocity with time, ft/s².
- **Acceleration due to gravity** – the acceleration of a free-falling body in a vacuum under the influence of gravity; on Earth, this value is taken as 32.2 ft/s² or 9.8 m/s².
- **Accident** – an unexpected, undesirable event that is caused by the presence of a hazard and adversely affects humans and/or the environment.
- **Accuracy** – the measure of agreement between a measured value and an accepted or true value; it is expressed as the percentage difference between the true and measured values relative to the true value.
- **Acetogen** – a microorganism involved in the anaerobic transformation of organic matter to methane during biogas production.
- **ACFM** – see actual cubic feet per minute.
- **Acid** – a material containing hydrogen that produces at least one hydrogen ion when dissolved in a water solution; it can react with and be neutralized by a base to form a salt.
- **Acid dew point** – the dew point of flue gases that contain any significant quantity of sulfur trioxide, SO₃; this temperature is generally 300°F.
- **Activated alumina** – a highly porous, granular form of aluminum oxide with absorptivity for moisture and odor contained in gases and some liquids.
- **Activated carbon** – a highly adsorbent, amorphous form of carbon employed to remove odors, gaseous pollutants, and toxic substances from gaseous emissions or to remove dissolved organic material from wastewater.
- **Activated sludge** – a suspension of aerobic microorganisms with the ability to remove polluting material from a stream of wastewater.
- **Activation energy** – the minimum amount of energy that a molecule must require before it can be regarded as being activated (i.e., able to undergo a reaction).
- **Actual cubic feet per minute (acfm)** – a unit of flow rate measured under actual pressure and temperature conditions.
- **Additives** – specialty chemicals incorporated into fuels and lubricants that enhance the performance of the finished product.
- **Adiabatic** – a term used to describe a system in which no gain or loss of heat is allowed to occur.
- **Adiabatic flame temperature** – the maximum temperature that a combustion system can reach.
- **Adiabatic process** – a process in which there is no transfer of heat across the system boundary.
- **Adiabatic temperature** – the temperature attained by a reaction undergoing a volume or pressure change in which no heat enters or leaves the system.
- **Adsorbent** – a substance (e.g., activated carbon, activated alumina and silica gel) that can condense or hold molecules of other substances on its surface.
- **Adsorber** – an apparatus in which molecules of gas or liquid are captured by a solid.

- **Adsorption** – the physical or chemical bonding of molecules of gas, liquid, or dissolved solid to the external or internal (if porous) surface of a solid; it is an advanced method of treating waste that is employed to remove odor, color, or organic matter from a system.
- **Advanced wastewater treatment** – any process that is employed for the treatment of wastewater that follows other physical, chemical, or biological treatment and serves to improve the quality of effluent prior to reuse or discharge; this includes charged helium nucleus
- nutrients, suspended solids, nonbiodegradable organics, etc.
- **Aerobic digestion** – the breakdown of suspended and dissolved organic matter in the presence of oxygen.
- **Afterburner** – a secondary burner, located so that combustion gases from the primary incinerator are further burned to remove smoke, odors, and other pollutants.
- **Agent** – a biological, physical, or chemical entity capable of causing disease.
- **Agglomeration** – the process by which smaller particles grow larger by collision or contact with other particles.
- **Air heater** – a heater exchanger through which air passes and is heated or cooled by a medium at a different temperature.
- **Air preheater** – an air heater that increases the temperature of an air stream entering a process.
- **Air quality** – the degree of cleanness of the air with regard to lack of pollution.
- **Aliphatic** – one of the major groups of organic compounds characterized by straight or branched chain arrangement of constituent carbon atoms; they are divided into alkanes, alkenes, or branched compounds.
- **Alkali** – any basic substance that is bitter in water solution and irritating or caustic to the skin and mucous membranes; it turns litmus blue, has a pH value greater than 7.0, and is typically employed in wastewater treatment processes.
- **Alkaline electrolyzer** – the oldest technology for creating hydrogen from water and electricity.
- **Alkaline fuel cell** – one of the oldest and cheapest fuel cell technologies that is highly conductive of electrolyte and highly reactive to electrodes.
- **Alkalinity** – a measure of the degree of reaction by a compound with hydrogen ions (e.g., the capacity of water to neutralize acids).
- **Alkane** – a member of a series of saturated, aliphatic hydrocarbons.
- **Alkene** – a member of a series of unsaturated, aliphatic hydrocarbons that are characterized by double bonds between carbon atoms.
- **Alkyl** – a paraffinic hydrocarbon group that may be derived from an alkane by removing one hydrogen from the molecule.
- **Alkylation** – a process in which a high-octane blending component for gasoline is derived from catalytic combination of an isoparaffin and an olefin.
- **Alpha (α) particle** – a positively charged helium nucleus (i.e., two protons and two neutrons) that is emitted spontaneously from radioactive elements.
- **Ambient temperature** – the temperature of the surrounding air.
- **Amine** – a class of organic compounds of nitrogen that may be derived from ammonia (NH_3) by replacing one or more of the hydrogen atoms with an alkyl group.
- **Ammonia (NH_3)** – the different directions fifth highest volume of chemical produced in the United States that exists as a colorless gas or liquid with a sharp, intensely irritating odor; the inhalation of concentrated fumes may be fatal, and it has a TLV of 25 ppm in air and explosive limits of 16–25% in air.
- **Ampere** – a unit of electrical current, equal to 1 C/s.
- **Amplitude** – the peak, or maximum value, in wave-type transmissions.

- **Anaerobe** – an organism that carries out microbial reactions in the absence of oxygen.
- **Anaerobic digestion** – the degradation of organic matter by anaerobic organisms in the absence of oxygen to produce primarily carbon dioxide and methane.
- **Ancillary equipment** – any secondary equipment or device including piping, fittings, valves, pumps, etc.
- **Anhydrous** – an inorganic compound that does not contain water, either adsorbed on its surface or combined as water of crystallization.
- **Anion** – a negatively charged ion.
- **Anisotropic** – a term used to describe a material with different optical or other physical properties in different directions (e.g., quartz and graphite).
- **Annual energy production (AEP)** – the energy generated by turbine(s) over the course of 1 year.
- **Anode** – the positive electrode of an electrolytic cell to which negatively charged ions travel when an electric current passed through the cell.
- **Anticipated transient without scram (ATWS)** – for a nuclear reactor, an accident for which the initiating event is an anticipated operational occurrence and in which the system for fast shutdown of the reactor fails to function.
- **Applicant** – any person or organization applying to a regulatory body for authorization (or approval) to undertake specified activities.
- **Approval** – the granting of consent usually by a regulatory body.
- **Aqua** – a term used to designate water such as in a stream, a lake, or other sources.
- **Aqueous solution** – any solution dissolved in water.
- **Archimedes' principle** – the principle that the buoyant force on an object immersed in a fluid is equal to the weight of fluid displaced by it.
- **Aromatic** – a term used to describe a major group of unsaturated cyclic hydrocarbons containing one or more rings, typified by benzene which has a six-carbon ring containing three double bonds.
- **Arrangements (for operations)** – the integrated set of infrastructural elements necessary to provide the capability for performing a specified function or task required to carry out a specified operation.
- **Assessment** – the process, and the result, of analyzing systematically and evaluating the hazards and problems associated with sources and practices, and associated protection and safety measures for the purposes of protecting the public and environment against risks.
- **Atmosphere** – the gaseous envelope of fluid surrounding the Earth that comprises the troposphere, stratosphere, mesosphere, and thermosphere; the Earth's atmosphere consists of 79.1% nitrogen, 20.9% oxygen, about 0.03% carbon dioxide, a trace of the noble gases, water vapor, and traces of ammonia, organic matter, ozone, various salts, and suspended solid particles.
- **Atmospheric dispersion** – the mechanism of dilution of smoke or gaseous pollution in which the concentration is progressively decreased.
- **Atmospheric pressure** – the pressure exerted by the atmosphere at any given point.
- **Atmospheric stagnation** – the condition of very little or no air movement.
- **Atom** – the smallest unit of an element that retains all the properties of the element; it is composed of electrons, neutrons, and protons.
- **Atomic energy** – the energy, in the form of heat and radiation, that is derived in a controlled fashion from nuclear fission or fusion.
- **Atomic fission** – the breaking down of large atoms into smaller atoms or elements, involving the liberation of heat, gamma rays, alpha particles, and beta particles.

- **Atomic mass unit (amu)** – a unit equal to one-twelfth the mass of one neutral C^{12} atom.
- **Atomic weight** – the average weight or mass of all the isotopes of an element as determined by the proportion in which they are present in a given element; it is based on the mass of isotopes of carbon which is assigned a reference value of 12.000.
- **Attenuation** – the reduction in intensity of radiation passing through matter due to processes such as absorption and scattering.
- **Authorization** – the granting by a regulatory body or other governmental body of written permission for a person or organization to conduct specified activities. Authorization could include licensing (issuing a license), certification (issuing a certificate), or registration.
- **Autogenous combustion** – any burning without the addition of supplementary fuel.
- **Autoignition** – the starting of a fire without the addition of an external source such as a flame, spark, or heat.
- **Autoignition temperature (AIT)** – the temperature to which a closed or nearly closed container must be heated so that a flammable liquid, when introduced into the container, will ignite spontaneously or burn without the presence of a spark or flame.
- **Automatic control** – the maintenance of desired process conditions by means of sensing devices.
- **Available hydrogen** – naturally occurring liquid, gaseous, or solid hydrogen (or deuterium or tritium) on Earth often in combination with oxygen, carbon, or other elements.
- **Available oxygen** – the quantity of dissolved oxygen available for oxidation of organic matter.
- **Avogadro's number** – the number of molecules in 1 mol of a substance, 6.23×10^{23} .
- **Baffle** – a flow-regulating device consisting of a perforated metal plate placed horizontally to restrict or divert the passage of a fluid, usually used for the purpose of providing a uniformly dispersed flow.
- **Ball joint** – a flexible pipe joint formed in the shape of a ball or sphere.
- **Ball valve** – a nonreturn valve consisting of a ball resting on a cylindrical seat within a fluid passageway or pipe.
- **Barometric pressure** – the pressure of the ambient air in the atmosphere at a particular point or above the surface of the Earth.
- **Barrels of oil equivalent** – a unit of measure to quantify crude oil, natural gas liquids, and natural gas amounts using the same basis.
- **Base** – any compound that dissociates in an aqueous solution to yield hydroxyl ions; it is employed to neutralize acids.
- **Baseload** – the minimum level of demand on an electrical grid over a given period of time (usually over the year, or over a season or day); base load power sources are power stations that are capable of consistently generating the electrical power needed to cover this demand.
- **Baseload generation** – electric generation units that typically run all 24 hours a day.
- **Basic** – a term used to describe a compound that is alkaline, i.e., has a pH greater than 7.0.
- **Batch process** – a process that is not continuous; its operations are carried out with discrete quantities of material.
- **Battery** – a device consisting of one or more electrically connected electrochemical cells that is designed to receive, store, and deliver electric energy; it converts chemical energy to electrical energy.
- **Bernoulli's theorem** – a physical law of hydraulics that states that the energy per mass is constant at any point in a conduit; this energy comprises a velocity head, a pressure head, and a static head.
- **Beta (β) particle** – a charged particle emitted from a radioactive atomic nucleus; it has moderate penetrative power and can damage living tissue.