

Power Systems

Isik C. Kizilyalli

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Daniel W. Cunningham *Editors*

Direct Current Fault Protection

Basic Concepts and Technology Advances

 Springer

Power Systems

Electrical power has been the technological foundation of industrial societies for many years. Although the systems designed to provide and apply electrical energy have reached a high degree of maturity, unforeseen problems are constantly encountered, necessitating the design of more efficient and reliable systems based on novel technologies. The book series Power Systems is aimed at providing detailed, accurate and sound technical information about these new developments in electrical power engineering. It includes topics on power generation, storage and transmission as well as electrical machines. The monographs and advanced textbooks in this series address researchers, lecturers, industrial engineers and senior students in electrical engineering.

****Power Systems is indexed in Scopus****

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ISSN 1612-1287

ISSN 1860-4676 (electronic)

Power Systems

ISBN 978-3-031-26571-6

ISBN 978-3-031-26572-3 (eBook)

<https://doi.org/10.1007/978-3-031-26572-3>

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This Springer imprint is published by the registered company Springer Nature Switzerland AG
The registered company address is: Gewerbestrasse 11, 6330 Cham, Switzerland

Preface

Electricity, in its predominant form of alternating current (AC), is at the heart of modern civilization. However, direct current (DC) electricity is re-emerging, long after losing the *War of Currents* over a century ago. DC inherently offers higher transmission efficiency, better system stability, better match with modern electrical loads, and easier integration of renewable and storage resources than AC. DC power is gaining traction in high-voltage (HVDC) or medium-voltage (MVDC) grids, DC data centers, photovoltaic farms, electric vehicle charging infrastructures, shipboard, and aircraft power systems. However, fault protection must be provided that can simultaneously meet the efficiency, response time, lifetime, and cost requirements of the future DC grids.

The lack of effective DC fault protection technology remains a major barrier for the DC paradigm shift. Interruption of DC currents is extremely difficult due to the lack of current zero crossings which are naturally available in AC power systems. Intensive research has been conducted to address this critical need in the past 20 years. Numerous technical papers and patents have been published on the subject of solid-state and hybrid circuit breakers, including several comprehensive review or survey papers on different technical aspects of DC fault interruption techniques. However, no comprehensive book is available on this important technical topic. This book attempts to bridge this gap and cover the basic concepts and recent technology advances in the field of DC fault protection.

The book is organized in five parts with a total of 20 chapters contributed from the invited field experts around the world who are actively engaged in DC fault protection research and development. It is intended for researchers, engineers, and graduate students in the field of fault protection, DC power systems, power electronics, and power systems in general.

In *Part I—Introduction*, the readers are provided with a brief overview on DC power systems and DC fault protection technology. Chapter 1, “Introduction,” highlights the benefits of DC power over conventional AC power and the emerging markets for DC power. Chapter 2, “Overview of Direct Current Fault Protection Technology,” provides an overview of DC fault scenarios, fault detection, and fault interruption technologies. A new unified classification of various DC fault

interruption methods, including simple mechanical means, solid state circuit breaker (SSCB), hybrid circuit breaker (HCB), converter-based breakerless protection, and fault current limiter (FCL), are introduced, based on the fundamental topology and operation principle. Their advantages and disadvantages for different DC applications are discussed.

In *Part II—Solid State Circuit Breakers*, we include seven chapters to showcase different approaches and considerations in designing SSCBs.

Chapter 3, “ABB’s Recent Advances in Solid-State Circuit Breakers,” provides an overview of ABB’s recent development of SSCBs based on Si IGCTs for kA/kV ratings, and lower power SSCBs based on SiC FETs. SSCB design considerations, such as power semiconductor device, gate drive circuit, cooling system, voltage clamping circuit, and protection control are discussed.

Chapter 4, “iBreaker: WBG-Based Tri-Mode Intelligent Solid-State Circuit Breaker,” introduces a new class of intelligent SSCBs using wide-bandgap (WBG) semiconductors. The iBreaker concept explores the use of WBG switching devices in low-voltage (up to 1000 V), m Ω -resistance SSCB designs and new converter-based topologies and control techniques beyond the conventional ON/OFF operation to integrate intelligent functions. Two iBreaker design examples, one rated at 380 V/20 A and based on GaN switches for data center applications and the other rated at 750 V/250 A and based on SiC switches for hybrid electric aircraft applications, are discussed to highlight the iBreaker design methodology and functionality.

Chapter 5, “T-Type Modular DC Circuit Breaker (T-Breaker),” introduces a T-Breaker concept that has a scalable modular structure with locally integrated energy storage devices. It offers a strong capability in limiting fault current, high tolerance to control signal mismatch during breaking events, and ancillary functions including power flow control, power quality improvement, and transient stability enhancement.

Chapter 6, “Soft Turn-Off Capacitively Coupled SSCBs for MVDC Applications,” discusses a capacitive coupled transient current commutation technique for designing SSCBs. Applying transient current commutation in SSCBs allows soft turn-off of the main semiconductor switch during DC current interruption. Eliminating the transient stress on the semiconductor switches and mitigating the gate voltage oscillations are two significant benefits, which help to enhance the long-term reliability and lifetime of the SSCBs.

Chapter 7, “Review of Z-Source Solid-State Circuit Breakers,” provides a review on a special class of SSCBs using thyristors as the main static switch, the Z-source circuit breakers. Z-source SSCBs automatically respond to a fault without requiring fault sensing circuitry. The basic principle of operation is described, followed by popular design variations in the literature. Z-source breakers with coupled inductors are then illustrated. The incorporation of the Z-source breaker into power converters is also discussed. Examples of buck and boost converters with built-in Z-source breakers are presented.

Chapter 8, “Medium Voltage High Power Density Solid-State Circuit Breaker for Aviation Applications,” presents the key design challenges for medium voltage

SSCBs related to hybrid electric aviation applications. The technical approaches to address such challenges, including extremely high specific power density, high efficiency, reliability, and high-altitude insulation capability, are explained in detail with a 2 kV/1.2 kA SSCB example design.

Chapter 9, “Light-Triggered Solid-State Circuit Breaker for DC Electrical Systems,” by Sandia National Labs describes the design, simulation, and characterization of a novel SSCB approach using a light-triggered commutating switch combined with a cascaded normally-on WBG transistor circuit. Simulations of the various parts of the breaker and their predicted behavior in various system designs drives a first hardware demonstration. Circuit breaker voltage and current timing diagrams illustrate the interplay between different parts of the breaker to demonstrate sensitivity of the timing. The good match between measured performance and predicted behavior allows for realizing scaled up future designs.

In *Part III—Hybrid Circuit Breakers*, we include five chapters to illustrate different HCB schemes with vastly different operating principles.

Chapter 10, “ABB’s Recent Advances on Hybrid DC Circuit Breakers,” introduces two types of HCBs recently developed at ABB. The first type is a hybrid fault current limiting circuit breaker (FLCB) under the term PowerFul CB which naturally commutates the fault current from a mechanical breaker to a parallel semiconductor path. A current interruption capability of more than 11 kA at a DC voltage of 5 kV with an interruption time less than 2 ms is demonstrated. The second type is a low-voltage active resonant zero-crossing HCB that demonstrates a current interruption capability of 2000 A at a DC voltage of 1650 V with an interruption time of roughly 4 ms.

Chapter 11, “Hybrid Circuit Breakers with Transient Commutation Current Injection,” introduces a 6 kV/1 kA HCB based on a power electronically modulated Transient Commutation Current Injection (TCCI) concept. The TCCI circuit in the parallel electronic path remains in a standby mode with near zero power loss under normal conditions but can rapidly generate a well-regulated counter current to force the fault current in the primary mechanical path to zero or near zero, and therefore facilitate current commutation from the mechanical to the electronic path. The TCCI circuit then ensures a near-zero voltage and a small high-frequency AC ripple current condition for the main mechanical contacts to separate without forming an arc. Exhibiting ultra-low on-state resistance by virtue of having no semiconductors in the primary current path, the topology achieves minimal on-state losses and greater than 99.97% efficiency. The HCB design also employs a specially designed high-speed actuator/vacuum contactor combination enabling sub-millisecond interruption as well as a modular MVDC power electronic interrupter (PEI) design in the electronic path.

Chapter 12, “Efficient DC Interrupter with Surge Protection (EDISON),” introduces another HCB design based on counter current injection. EDISON consists of multiple submodules of IGBTs and MOVs, a fault current commutation circuit (FC3), and a fast mechanical switch (FMS) which is controlled by a piezoelectric actuator. Supercritical CO₂ is used as the switching medium to enable high dielectric strength at unprecedented short contact travel, combined with outstanding heat

transfer and low viscosity. Furthermore, EDISON introduces a new topology with no semiconductors in the main current path. Commutation of the current to the fault current commutation branch is achieved by the FC3 voltage source, which substantially reduces steady-state losses.

Chapter 13, “535 kV/25 kA Hybrid Circuit Breaker Development,” introduces a 535 kV/25 kA active resonant-type HCB developed by Tsinghua University for the Zhangbei flexible DC transmission project in China, one with the highest voltage and power ratings ever reported. All subsystems of the HCB are described and key technical issues are analyzed. Testing and field deployment of the HCB engineering prototype are discussed.

Chapter 14, “Ultra-Fast Resonant Hybrid DC Circuit Breaker,” introduces another active resonant-type HCB for MVDC applications. The HCB uses a resonant current source made of a power electronic H-bridge in series with a resonant inductor capacitor tank to generate artificial current zero crossings in the mechanical switch.

In *Part IV—Other Fault Protection Topics*, we include four chapters to cover several important topics related to DC fault protection.

Chapter 15, “Gas Discharge Tubes for Power Grid Applications,” provides an overview on the potential benefits of gas discharge tube switches and circuit breakers as an enabling technology for medium- to high-voltage direct current power systems. High-voltage, high-power gas tubes are a recent development in a long line of proven gaseous electronic devices for power conversion and transmission systems that include thyratrons and mercury-arc rectifiers and valves. In their present state of development, they are best suited for high-voltage (up to 500 kV), moderate-current (up to 1000 A) applications. Electrical opening and closing times are both fast ($\leq 5 \mu\text{s}$) and the devices are compact and amenable to high-temperature operation. The device capabilities and critical design criteria are discussed. The key technical challenges to make gas tubes viable in various electric power system applications are also outlined.

Chapter 16, “Converter-Based Breakerless DC Fault Protection,” provides a brief overview of breakerless fault protection based on different converter topologies and control techniques. A breakerless MVDC architecture for a shipboard power system is also introduced and the advantages of the breakerless approach are discussed. A comparison between the breaker-based and breakerless approaches is discussed.

Chapter 17, “DC Fault Current Limiters and Their Applications,” provides a brief overview of DC fault current limiters (FCLs), including directly installed DC reactors, superconducting FCL, and power electronic FCL. The technical requirements of FCL as well as the parameter configuration methods are analyzed in detail. A classification of these FCL methods based on fundamental topology and operation principle is introduced with an extensive reference list.

Chapter 18, “Eliminating SF₆ from Switchgear,” provides a brief overview of SF₆ use in medium- and high-voltage gas-insulated electrical equipment and the outsized environmental impact of SF₆ as the worst greenhouse gas for global warming that has prompted a decades-long search for alternative gases and gas mixtures.

In *Part V—Future Outlook*, we include two chapters which provide a technical and economic future outlook of DC fault protection and MVDC power systems.

Chapter 19, “Fundamental Challenges and Future Outlook,” outlines the fundamental challenges in the existing SSCB and HCB solutions. Conventional SSCBs use transistors in an undesirable way—continuously dissipating power except during infrequent fault interruption throughout their service life. Conventional HCBs offer a relatively long interruption time that is limited by the finite amount of force applied to the mechanical contacts. Innovative solutions are needed to overcome these fundamental limitations for future DC grids. This chapter introduces a new series-type hybrid circuit breaker (S-HCB) concept as an example to stimulate other new fault interruption ideas. The S-HCB conducts its load current through metal wires instead of semiconductor switches and curtails its fault current to near zero throughout the entire opening process of a series mechanical switch. It offers the low on-resistance of conventional mechanical contacts for normal operation and μ s-scale fault interruption speed which is even faster than the fast-acting SSCBs.

Chapter 20, “Techno-Economic Aspect and Commercialization of MVDC Power Systems,” covers a study of the medium-voltage direct current (MVDC) market, including the value proposition, market and segment opportunities, channels and barriers to entry, and speed of adoption. A variety of existing and promising MVDC markets are evaluated in renewable energy generation (PV and wind), grid distribution including emerging microgrid systems, transportation domains as well as commercial and industrial sectors. A regulatory framework is introduced, with guidelines and standards that will help shape emerging MVDC markets.

This is the first book that comprehensively covers the basic concepts and recent technology advances in the field of DC fault protection. Our goal is to help the readers quickly learn the state of the art of DC fault protection, appreciate the distinct advantages and disadvantages of different technical approaches in terms of efficiency, speed, complexity, lifetime, and cost for different voltage and current ranges, and inspire new innovations. We believe that this book will provide useful information to researchers in both academia and industry.

Finally, we would like to express our gratitude to all the chapter contributors. This book would not be possible without their devoted efforts. This book was inspired by the exemplary work performed by researchers supported through ARPA-E’s CIRCUITS Program and later the BREAKERS Program, the latter focusing exclusively on novel MVDC circuit breaker technologies. We would also like to thank the staff at Springer, in particular Michael McCabe and Olivia Ramya Chitranjan, for their help and support.

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Contents

Part I Introduction

1	Introduction	3
	Isik C. Kizilyalli, Daniel W. Cunningham, and Z. John Shen	
2	Overview of Direct Current Fault Protection Technology	9
	Z. John Shen and Li “Lisa” Qi	

Part II Solid State Circuit Breakers

3	ABB’s Recent Advances in Solid-State Circuit Breakers	39
	Li “Lisa” Qi, Xiaoqing Song, Thorsten Strassel, and Antonello Antoniazzi	
4	iBreaker: WBG-Based Tri-Mode Intelligent Solid-State Circuit Breaker	75
	Z. John Shen, Yuanfeng Zhou, Risha Na, and Ahmad Kamal	
5	T-Type Modular DC Circuit Breaker (T-Breaker)	103
	Jin Wang, Yue Zhang, Xiao Li, Faisal Alsaif, and Yizhou Cong	
6	Soft Turn-Off Capacitively Coupled SSCBs for MVDC Applications	119
	Fei Lu and Reza Kheirollahi	
7	Review of Z-Source Solid-State Circuit Breakers	137
	Keith A. Corzine and Robert W. Ashton	
8	Medium Voltage High Power Density Solid-State Circuit Breaker for Aviation Applications	157
	Di Zhang	

9 Light-Triggered Solid-State Circuit Breaker for DC Electrical Systems 185
 Jack D. Flicker, Luciano Andres Garcia Rodriguez, Jacob Mueller, Lee Gill, Jason C. Neely, Emily Schrock, Harold P. Hjalmarson, Enrico Bellotti, Peter A. Schultz, Jane M. Lehr, Gregory Pickrell, and Robert Kaplar

Part III Hybrid Circuit Breakers

10 ABB’s Recent Advances on Hybrid DC Circuit Breakers 225
 Jesper Magnusson and David Schaeffer

11 Hybrid Circuit Breakers with Transient Commutation Current Injection 243
 Z. John Shen, Steven Schmalz, Steven Chen, and Dong Dong

12 Efficient DC Interrupter with Surge Protection (EDISON) 265
 Lukas Graber, Michael Mischa Steurer, Maryam Saeedifard, Zhiyang Jin, Qichen Yang, and Maryam Tousi

13 535 kV/25 kA Hybrid Circuit Breaker Development 281
 Zhanqing Yu, Rong Zeng, Lu Qu, Yulong Huang, Xin Yan, Zhizheng Gan, Xiangyu Zhang, and Zhengyu Chen

14 Ultra-fast Resonant Hybrid DC Circuit Breaker 309
 Nathan D. Weise

Part IV Other Fault Protection Topics

15 Gas Discharge Tubes for Power Grid Applications 335
 David Smith and Timothy Sommerer

16 Converter-Based Breakerless DC Fault Protection 357
 Hui Helen Li, Ren Xie, and Robert M. Cuzner

17 DC Fault Current Limiters and Their Applications 391
 Bin Li

18 Eliminating SF₆ from Switchgear 409
 Emily Yedinak, Kathleen Lentijo, and Isik C. Kizilyalli

Part V Future Outlook

19 Fundamental Challenges and Future Outlook 431
 Z. John Shen

20 Techno-Economic Aspect and Commercialization of MVDC Power Systems 443
 Daniel W. Cunningham, Isik C. Kizilyalli, and David Zhang

Index 457

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Part I
Introduction

Chapter 1

Introduction



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Electricity delivered by alternating current (AC) has a long and colorful history [1]. This method, which alternates the flow of electricity back and forth many times per second, has dominated the transmission and distribution system in the world for over a century. AC proliferation has been driven by the ease and lower cost of voltage conversion as compared to direct current (DC). However, DC electric power offers several benefits over AC, reducing system power losses due to improved electrical conductivity and utilizing fewer power cables with higher power carrying capacity (as shown in Table 1.1) [2, 3]. In addition, controlling of DC electric power could be easier since frequency and phase synchronization requirements are eliminated.

There are a few examples of high voltage DC transmission projects around the world, which boast lower costs and a smaller physical footprint by avoiding additional power conversion equipment while supporting higher transmission efficiency. At lower voltages (i.e., <1 kV), simpler controls and fewer conversion stages have made DC microgrids an appealing option for datacenters, industrial facilities, and office blocks [4]. This is due to the fact many of the services commonly connected to microgrids, such as energy storage, renewables, electric vehicle charging, and consumer devices, all operate on DC platforms.

There is a tremendous opportunity to extend the benefits of DC power to medium voltage (MV) markets, particularly in electric grid distribution (i.e., 3.3–100 kV) where MVDC provides several promising characteristics in the same way that HVDC does for high voltage grid transmission. DC has improved efficiency due

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I. C. Kizilyalli et al. (eds.), *Direct Current Fault Protection*, Power Systems,
https://doi.org/10.1007/978-3-031-26572-3_1

Table 1.1 Transmission benefits of DC versus AC

	DC	AC
Overhead line loss ^a	3.5%	6.7%
Cables required	2	3
Power capacity ^b	1.4	1

^aPer 1000 km

^bFor the same wire size and insulation as AC

to a lack of reactive power losses, skin effects, and corona losses. DC also exhibits greater power delivery capacities compared to AC. The effective value of AC current and voltage has a root mean square (RMS) relationship, which is approximately 70% of peak. Since AC distribution cables still need to be sized for peak current, this creates an inherent benefit via greater power delivery with the same sized DC cable or line. Expansion of MVDC distribution would make connecting a growing portfolio of DC energy consumers and producers much less complex since the distribution systems are connecting to an increasingly DC world: 50% of electricity runs through DC devices today [5]. Currently DC networks are typically a collection of point-to-point interconnections, but a multi-point DC mesh network would allow for greater diversification of generation, frequency response, and energy arbitrage and would increase grid resiliency. As the MVDC market matures, meshed DC distribution and large-scale grid integration of renewables and storage are expected to grow, driven by higher efficiency and flexible system operation.

There remains, however, a significant technology gap in the safety and protection mechanisms required to mitigate potentially damaging faults in MVDC systems. Circuit breakers, current limiters, and fault detection mechanisms are essential to grid resiliency in a number of ways: sectioning the grid during a fault; preventing damage to wiring, power electronics, and other important assets; and restoring power to the grid after a fault is cleared. Since, unlike AC, DC does not exhibit natural current zero-crossings (the result of alternating the flow of electricity back and forth), novel methods for fault isolation have to be developed to safely bring the fault current to zero [6].

In addition, the fast reduction of current (di/dt) needed to mitigate the potentially damaging arc in DC circuits can eventually create a large overvoltage (V) in the system, especially when the inductance (L) of the load is large [7]. This risk is largely avoided for AC systems, since transformers and generators can handle high fault currents ($20\times-40\times$ nominal current) for much longer periods of time (>100 ms), which minimizes the associated overvoltage. Three main types of circuit breakers are being used in the LVDC and HVDC markets: mechanical circuit breakers (MCBs), solid-state circuit breakers (SSCBs), and hybrid circuit breakers (HCBs). All circuit breakers feature a parallel surge arrester, typically a metal oxide varistor (MOV), to conduct and absorb any residual energy stored in the line inductance after a fault, if needed [8, 9].

MCBs use a mechanical switch in combination with an arc interruption mechanism (e.g., vacuum, SF₆, oil) to clear faults. MCBs feature low on-state resistance

and power losses (<0.01% loss), but suffer from lifetime concerns due to arcing and, at least historically, slow switching speeds. In addition, MCBs are limited up to 3 kV applications due to technical challenges in breaking high voltage arcs without a zero-crossing. Since switching speeds and arc elimination are lower risk for AC systems, MCBs are used for AC circuit breakers [8, 9]. SSCBs use semiconductor devices, including integrated gate-commutated thyristors (IGCTs) and integrated insulated-gate bipolar transistors (IGBTs), as the switching medium. SSCBs do not generate arcs and have much faster switching speeds in the range of <100 μ s, leading to lower maximum fault currents [8]. This makes them ideal for applications where the circuit breakers are located in close proximity to the equipment being protected, e.g., in electric vehicle battery packs [10]. However, the high on-state conduction losses (>0.3% conduction loss, up to 30% of the losses of a voltage source converter station [11]) and capital costs are the main drawbacks for this technology. Conduction losses are due to the on-state device resistance. These losses result in a significant amount of heat generation, and a cooling system (either liquid or air) is often required to prevent overheating and ensure semiconductor stability [12]. HCBs are capable of delivering fast switching speeds (response times of <2 ms), while still keeping power losses low (<0.01% loss). HCBs typically have three parallel branches: a normal, low on-resistance operation branch which contains a load commutation switch and mechanical switch; a main breaker branch which is formed by stacking several semiconductor switches; and an energy dissipation branch which typically consists of surge arresters. When a fault occurs, the commutation switch shifts the current to the main breaker. The mechanical switch will open under zero current once the current has been completely commutated, thus avoiding arc creation. Then the main breaker will be turned off, and the remaining fault current will be dissipated by the surge arresters. Table 1.2 provides a comparison summary among all three types of DC circuit breakers based on five key performance metrics. Since there is no clear winner, it becomes a tradeoff in selections based on applications. Typically for low voltage applications, we see MCBs being used while in high voltage applications both

Table 1.2 Tradeoffs between all DC circuit breaker types

	Mechanical circuit breaker	Solid state circuit breaker	Hybrid circuit breaker	Ideal Mvdc circuit breaker
Efficiency	✓	✗	✓	✓
Response time	✗	✓	✗	✓
Scalability (voltage)	✗	✓	✓	✓
Cost	✓	✗	✗	✓
Lifetime	✗	✓	✓	✓

SSCBs and HCBs are selected. Interestingly, for MV applications, all five key metrics are critical enough that the selection of breaker types becomes even more challenging.

The challenge of leveraging HVDC or LVDC for MVDC circuit breakers is as follows. The complexity of existing HVDC circuit breakers (HCB or SSCB), driven by a large number of semiconductor devices and associated cooling infrastructure, makes it difficult to scale down to MVDC levels without substantial compromises in operational efficiency and cost. Conversely, scaling up from LVDC (conventionally MCB) to MVDC is also difficult because of arcing concerns: at higher voltage levels, arcing becomes a significant hazard. As a result, development in MVDC circuit breaker technologies (and MVDC distribution applications) has been challenging. Currently, MVDC circuit breakers are only available for lower voltage (<3 kV), low power (<3 MW) applications, and are primarily limited to the rail sector [13–16].

While circuit protection protocols in AC systems are very advanced, with IEEE standards implemented for many grid, ship, and rail systems, there is minimal commercially available products and limited documentation to define the performance requirements for MVDC circuit breakers. To bridge this gap metrics were established in the ARPA-E Building Reliable Electronics to Achieve Kilovolt Effective Ratings Safely (BREAKERS) program [17] shown in Table 1.3.

In order to enable circuit protection for MVDC applications in renewable collection, offshore oil and gas distribution, electrification of transportation, high energy physics, nuclear fusion, and other applications, the metrics in BREAKERS program targeted medium voltage circuit breakers rated between 1 and 100 kV, with instantaneous power levels between 1 and 200 MW. Circuit breaker efficiencies above 99.97%, through low conduction losses, are currently realized in HCBs at LVDC and HVDC levels, but have not yet been delivered for MVDC applications. A fast response time, where the response time is defined as the instant from when the breaker receives the trip order to the instant when the current has been lowered to approximately zero, limits the maximum fault current protecting DC power conversion and equipment, and enables fast electricity recovery. Combining low loss with aggressive circuit breaker response times would lead to advances in

Table 1.3 BREAKERS program technical metrics

ID	Category	Target
1.1	Rated voltage	1 kV DC $\geq V \geq$ 100 kV DC
1.2	Rated power ^a	\geq 1 MW
1.3	Efficiency	\geq 99.97%
1.4	Response time	\leq 500 μ s
1.5	Lifetime	\geq 30,000 cycles, \geq 30 years
1.6	Nuisance trips	\leq 0.1%
1.7	Power density ^a	\geq 60 MW/m ³
1.8	Cooling	Passive or forced air ^b

^aInstantaneous power

^bPower consumed for any active cooling must be included while measuring breaker efficiency