

RILEM Bookseries

Richard Buswell
Ana Blanco
Sergio Cavalaro
Peter Kinnell *Editors*

Third RILEM International Conference on Concrete and Digital Fabrication

Digital Concrete 2022



Third RILEM International Conference on Concrete and Digital Fabrication

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Sergio Cavalaro · Peter Kinnell
Editors

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Springer

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Preface

The RILEM Digital Concrete conference series was inaugurated at ETH Zurich, Switzerland, in 2018, in response to the growing interest of digital manufacturing technologies and in particular, those based on large-scale additive manufacturing. Since the first exploration of these technologies in the 2000s, there has been an exponential growth of commercial and academic activity and in 2020, TU Eindhoven, Netherlands, hosted the second in the series which was online due to the COVID-19 pandemic. The conference has become the focus for materials and process led research, with historically high interest in extrusion-based additive manufacturing, but always with solid representation of alternative fabrication methods and techniques.

Now in 2022, the third conference is hosted by Loughborough University, UK, between 27 June and 29 inclusive. This is the first conference to be held in person for four years, and the response to the call for contributions was high with over 240 abstracts submitted, from 101 organisations in 27 countries. These translated into 202 full papers and extended abstracts being submitted for full peer review. These proceedings contain a selection from the best full papers submitted to the conference arranged in topic sets that reflect the parallel oral presentation sessions.

Work relating to the wet material used in extrusion technologies is presented in three sessions: one on *wet material property control* and two on *printability and set control*. The progression over the three conferences is the shift from understanding the fundamentals, towards quality control and testing: at the centre of the current RILEM technical committee on performance requirements and testing of fresh printable cement-based materials (PFC).

Binders and aggregates are also topical where the body of work is developing rapidly. These are split into three sessions on: *aggregates*, *strain hardening materials* and *alternative binders*, aligning with the parallel RILEM technical committee on Assessment of Additively Manufactured Concrete Materials and Structures (ADC). The performance of the materials and creating structural elements in particular is significantly represented, mirroring the next steps for the production technology to deliver in real applications.

Reinforcement, structures and hardened properties have total of eight sessions: three on *reinforcement*, one on *structural design and optimisation*, one on *durability* and two on *heterogeneities and defects*. These topics all lay pathways to enable more competent design for materials that are produced through additive manufacturing.

In addition, other digital fabrication approaches are explored in three sessions on: *material jetting, particle bed binding and alternative processes*, showcasing the continued innovation in this exciting area of research. Finally, the digital aspects of design and process control are key to a successful future for digital fabrication, and two sessions presented the latest innovations in *design and digital workflow* and *process control, toolpath and inspection*.

The organising team offers a warm welcome to all delegates to the conference. To have the opportunity to invite colleagues to share in this event at Loughborough where we started our journey in 3D concrete printing 18 years ago is a real honour. To celebrate, the conference showcases these articles, alongside poster presentations and other oral presentations, framed by 12 invited and keynote speakers—all leading lights in the field. It would not be possible without the tremendous effort of the scientific committee, whose review task was huge. Everyone responded rapidly to requests, as did the contributing authors: to everyone—a big thank you. Finally, we acknowledge and give thanks our sponsors, whose support is vital to maintaining the quality of these events. These were at the time of writing: COBOD, in partnership with the NEXCON project and SIKA (Platinum), Synthomer (Silver), Elkem (Bronze). We would also gratefully acknowledge support from our workshop sponsors HAL Robotics, the enabling support of UK Research and Innovation and our partners, the Institute of Concrete Technology.

We hope you enjoy the proceedings and conference.

June 2022

Richard Buswell
Ana Blanco
Sergio Cavalaro
Peter Kinnell

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3D Concrete Printing

Cementitious Materials

Shotcrete 3D Printing

Powder Bed Printing

Printing Technologies

Structural Engineering

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