

PLC Programming with the Raspberry Pi and the OpenPLC project

ModbusRTU and ModbusTCP examples
with the Arduino Uno and ESP8266

The screenshot shows the OpenPLC software interface. At the top, the window title is "PLC_Example_LD_modbus". Below the title bar, there is a "Description:" field and a "Class Filter: All" dropdown. The main area is divided into two parts: a variable declaration table and a ladder logic diagram.

| # | Name | Class | Type | Location | Initial Value |
|---|------------|-------|------|----------|---------------|
| 1 | BTN_ON | Local | BOOL | %IX0.0 | |
| 2 | BTN_OFF | Local | BOOL | %IX0.1 | |
| 3 | LED | Local | BOOL | %QX0.0 | |
| 4 | LED_Modbus | Local | BOOL | %QX0.1 | |
| 5 | LED_Blink | Local | BOOL | %QX0.2 | |
| 6 | BTN_HMI | Local | BOOL | %QX0.2 | |
| 7 | TON0 | Local | TON | | |
| 8 | TOF0 | Local | TOF | | |

The ladder logic diagram consists of three rungs:

- Rung 1:** A normally open contact labeled "BTN_ON" is connected to a coil labeled "LED". A normally closed contact labeled "BTN_OFF" is connected in parallel with the "LED" coil.
- Rung 2:** A normally open contact labeled "BTN_HMI" is connected to a coil labeled "LED Modbus".
- Rung 3:** A normally open contact labeled "LED Blink" is connected to the "IN" terminal of a TON (Timer On Delay) block labeled "TON0". The "PT" (preset time) of "TON0" is set to "T#500ms". The "Q" (output) of "TON0" is connected to the "IN" terminal of a TOF (Timer Off Delay) block labeled "TOF0". The "PT" of "TOF0" is also set to "T#500ms". The "Q" of "TOF0" is connected to a coil labeled "LED Blink".

Overlaid on the right side of the software interface is a photograph of a Raspberry Pi 4 Model B board. The board is green and features various ports including USB, HDMI, and Ethernet. A black Trxcom TRJG0926HENL China M 1918 eMMC storage module is inserted into the board.

Josef Bernhardt

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Preface

This book is intended to provide readers with a practical introduction to using the Raspberry Pi computer as a PLC (programmable logic control) for their projects.

The project is indebted to programmers Edouard Tisserant and Mario de Sousa. They started the "Matic project" after the introduction of IEC standard 61131-3 in 2003. This made it feasible to translate the programming languages introduced in the standard into C programs.

Later, when the Raspberry Pi became increasingly popular, Thiago Alves started the "openplcproject". He extended the editor from the "Beremiz" project and wrote a runtime library and a web interface for the Raspberry Pi and the PC. From then on, it was possible to write programs on the PC and install them on the Raspberry Pi.

Many Raspberry Pi users are now able to realize their own controls and regulation systems using their own hardware. The hardware and software are also excellent for training purposes because it abides by the IEC standard.

Beginners will also learn everything about installation and programming in the five programming languages in order to build their own control systems.

In a later chapter, the visualization with AdvancedHMI is discussed to display processes on the screen.

Circuits with the Arduino and ESP8266, which are necessary for Modbus, are also explained.

I wish you lots of success in reading and using the book.

Bad Abbach, May 2021

Josef Bernhardt

Introduction

Programmable logic controllers (PLCs) have revolutionized industrial control technology. PLCs have been used primarily in industrial control systems and home automation since their invention by Richard E. Morley about 50 years ago.

Here is the definition of "PLC" according to EN61131-3:

"A PLC is a digitally operating electronic system for use in industrial environments with a programmable memory for internal storage of user-oriented control instructions to implement specific functions such as logic control, sequence control, timing, counting, and arithmetic functions to control various types of machines and processes through digital or analog input and output signals."

The Raspberry Pi is perfectly suitable for an application as a PLC because of its architecture with the GPIO connector, as well as its low price.

Various ready-made PLCs based on the Raspberry Pi are available on the market.

A big advantage of PLC programming is that the programmer does not have to learn the hardware details of I/O lines. The analog and digital outputs and inputs are like variables. This is also possible with modules that are connected to the Raspberry Pi via a network using a protocol such as Modbus-TCP.

Another advantage of PLC programming is the inter-compatibility of PLC systems. Programs for a PLC from manufacturer "A" can generally be used for PLCs from manufacturer "B" without much effort.



Figure 0.1: Raspberry Pi PLC Unipi 1.1.

Figure 0.1 pictures a PLC with 24 V inputs and relay outputs attached to a Raspberry Pi.

Most PLC systems support graphical and textual programming languages. The "openplcproject" fully supports the IEC 61131-3 standard, which defines basic software architecture and programming languages for PLCs.

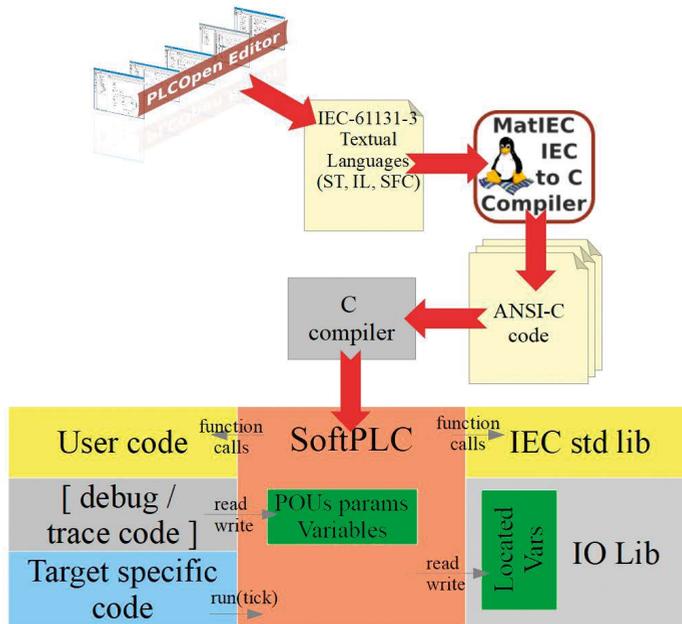


Figure 0.2: Overview OpenPLC.

The system consists of a runtime component, which is basically the software installed on the Raspberry Pi. This executes the PLC program. The program editor is installed on the PC under Windows or Linux to write the PLC program according to the IEC 61131-3 standard.

The following PLC languages are supported:

| Programming language | Abbreviation |
|---------------------------|--------------|
| Ladder Logic | LD |
| Function Block | FBD |
| Instruction List | IL |
| Structured Text | ST |
| Sequential Function Chart | SFC |

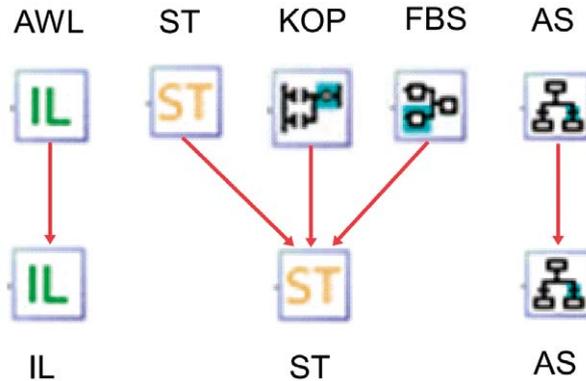


Figure 0.3: IEC programming languages.

Graphical languages KOP and FUP are translated to ST by the Matiec compiler.

Chapter 1 starts with the installation of the runtime component on the Raspberry Pi. After downloading the installation program, you will create a micro SD card with the operating system. After commissioning, you will install the PLC Runtime and perform the first test.

Next, you will deal with the editor and its user interface in Chapter 2. You'll get to download a finished example and translate it into a program for transferring to the Raspberry Pi.

In Chapter 3 you start programming with the PLC editor from "openplcproject". You will create your programs in various programming languages, translate, and upload them to the Raspberry Pi for testing.

Visualization should not be neglected in the process, and Chapter 4 examines the AdvancedHMI project which allows you to visualize processes running on the PLC via Modbus, on a PC.

Chapter 5 examines the possibility of communicating with external modules. You'll be using the popular Modbus/RTU protocol for Arduino UNO and the Modbus/TCP protocol for ESP8266 via WLAN. Also, circuits and layouts for this hardware are presented.

All program examples can be downloaded from the author's website. The links to the website are in the Appendix under "Web Links".

Chapter 1 • Installing the Raspberry Pi 4

1.1 Hardware description

The Raspberry Pi is now a well-known minicomputer, which, thanks of its low price, is widely used by hobbyists and industrial companies alike.

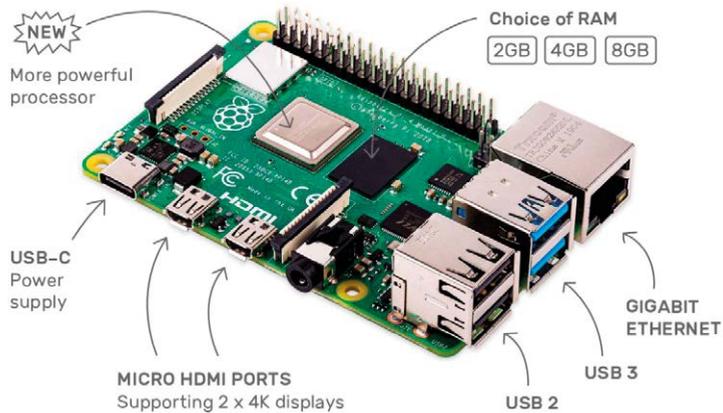


Figure 1.1: The Raspberry Pi 4.

The RPi 4 has enough interfaces to be used as a PLC. In addition to standard interfaces such as HDMI, USB, Ethernet, and audio, it has a 40-pin GPIO connector strip to connect to the outside world. Relays, buttons, switches, etc. can be connected to this connector via suitable interfaces. Hardware aspects are not discussed further for now — the Raspberry Pi website is host to several detailed tutorials about this minicomputer.

If you are looking for a more compact solution, you could also use the Raspberry Pi Zero W. After a first test by the author, everything turned out to work fine. If you can tolerate the lengthy installation process which takes several hours, the "W" is a good, low-priced alternative to the Raspberry Pi 4.

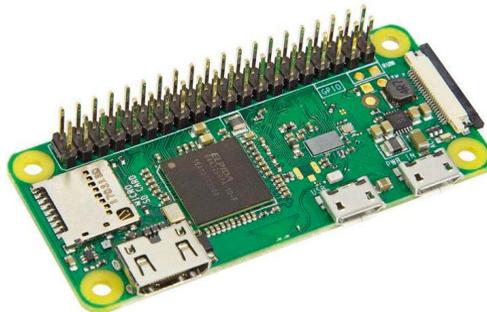


Figure 1.2: Raspberry Pi Zero W.

To use the Raspberry Pi as a PLC, first install the operating system, which can be found on the Raspberry.org website. Link: [Raspberry Pi OS – Raspberry Pi](https://www.raspberrypi.org/).

1.2 Installing the operating system

Download the Raspberry Pi Imager here. This is a simple and quick way to install the operating system on a Micro SD card. There is also a video about this on YouTube. Link:

<https://www.youtube.com/watch?v=J024soVgEeM>

After downloading, change to this directory and start the imager.

Link: https://downloads.raspberrypi.org/imager/imager_1.5.exe



Figure 1.3: Raspberry Pi Imager launched.

After clicking on "Install", the installation of the Imager program will commence. The Imager is used to install our Micro SD card.



Figure 1.4: Raspberry Pi Imager Setup.

With a click on the checkbox "Run Raspberry Pi Imager" the program launches after successful installation.

Select the Raspberry Pi OS (32-bit) as the operating system. Then select the drive where the Micro SD card is connected. Here, that's drive G:

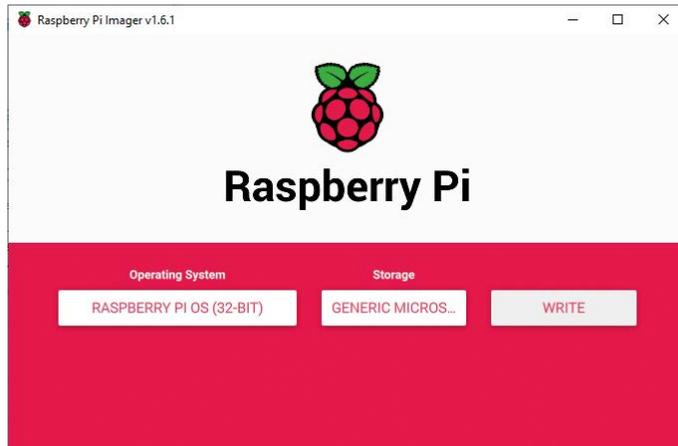


Figure 1.5: Raspberry Pi Imager OS selection.

Click the "Write" button to launch the installation.

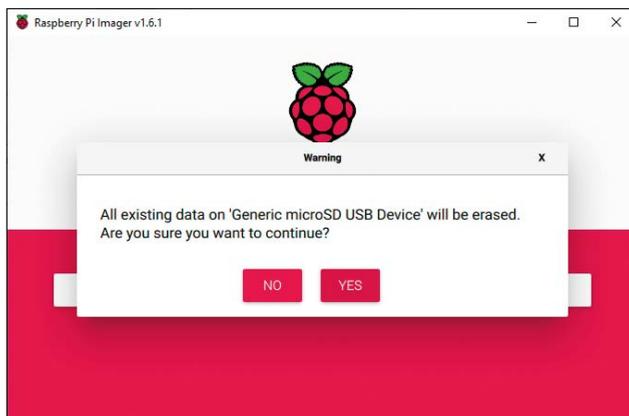


Figure 1.6: Raspberry Pi Imager startup.

Confirm the security prompt with "YES".



Figure 1.7: Writing to the SD card using the Raspberry Pi Imager.

Now the operating system is downloaded and written to the micro SD card. This can take about 30 minutes, depending on the computer. After the signal that writing to the card has been completed, exit the Imager with "CONTINUE".

Documentation for installation and usage can also be found here. Link: [Raspberry Pi Documentation](#)

The next step is to set up the Raspberry Pi. Insert the programmed Micro SD card into the Raspberry Pi. Next, plug in a monitor, keyboard, and mouse for the first setup of the Raspberry Pi. Now connect the 5 V power supply to the Raspberry Pi. The operating system should boot.

After the initial start, the operating system prompts for the country and time zone selection. Enter your details here. Now the settings are installed. After this, the password is requested. The default username is "pi", and the password is "raspberrypi".

If there is no Ethernet connection, set up the network access via WLAN. In the upper right corner between the Bluetooth and the speaker icon, click on the WLAN icon. Select your WLAN network and enter the access code. After a few seconds, the connection to the home or office WLAN is established. Continue with the installation of the updates. This can take several minutes. After this, a reboot is performed. When you click on the WLAN icon, you will also see the IP address. Make a note of it for later use with VNC and the PLC software, which is yet to be installed. Here, the IP is: 192.168.178.89.

Later, when the Raspberry Pi is used as a PLC, it will be easier to access it through VNC Viewer.

Follow: Menu → Settings → Raspberry Pi Configuration. Next, under Interfaces, the VNC Viewer can be enabled.

1.3 Installing the VNC Viewer

VNC is a graphical desktop sharing system allowing you to remotely control the desktop interface of a computer, in this case the Raspberry Pi (VNC Server) from another computer or mobile device using VNC Viewer (Client). VNC Viewer transmits keyboard, mouse, or touch events to VNC Server and in return receives information for screen updates. This can be downloaded and installed on a PC for now.

Link: <https://www.realvnc.com/en/connect/download/viewer/>.

The appropriate viewer can be downloaded at this url. We're using the latest version for Windows 10, but an Android version is also available.

After downloading, start the installation.

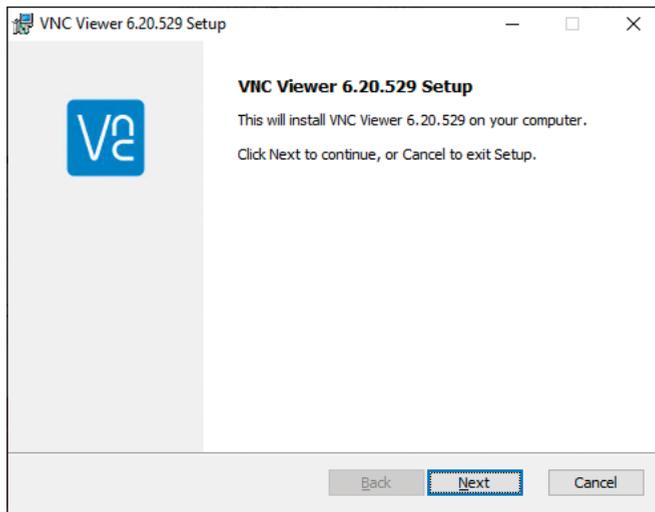


Figure 1.8: VNC Viewer installation.

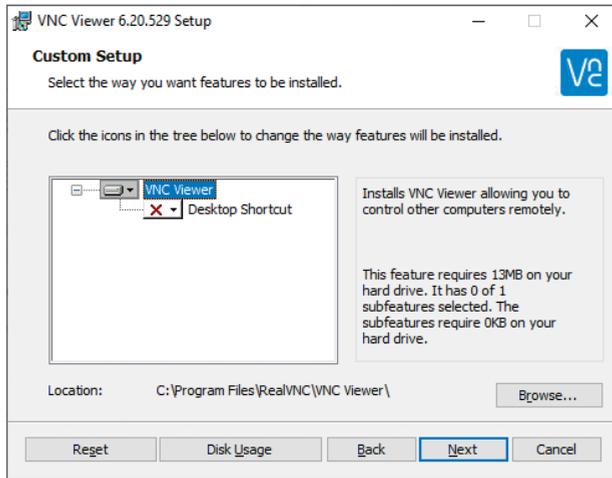


Figure 1.9: VNC Viewer installation.

Continue the installation by clicking on "Next". Click on "Install". This will launch the installation of the Viewer.

Start VNC Viewer and connect to the Raspberry Pi.

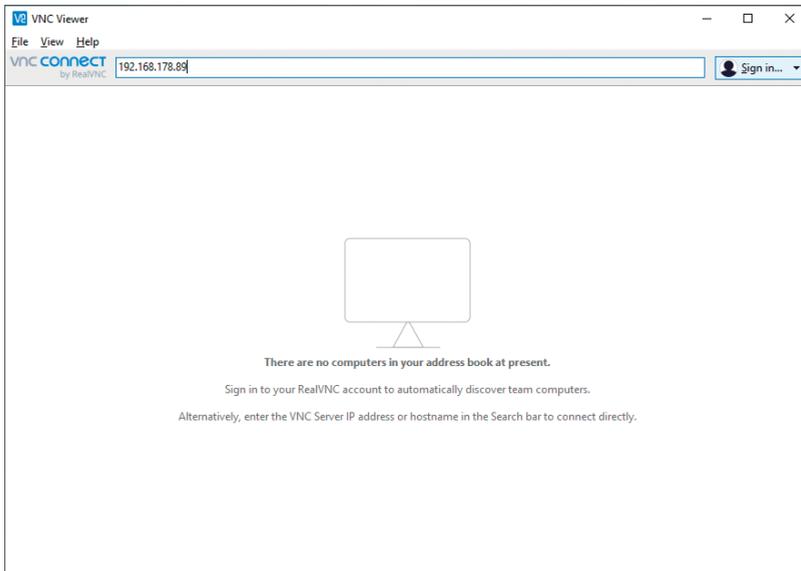


Figure 1.10: VNC Viewer start menu.

Under "File", and then "New Connection", enter the access data from your Raspberry Pi.

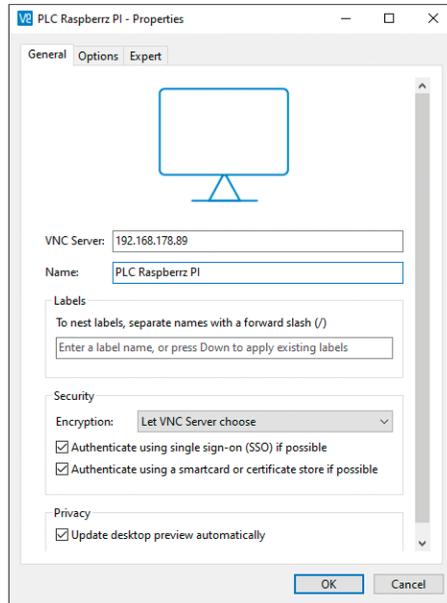


Figure 1.11 VNC Viewer configuration.

Enter the IP address and a suitable name. Afterwards, confirm the "Properties", "General" window with "OK".

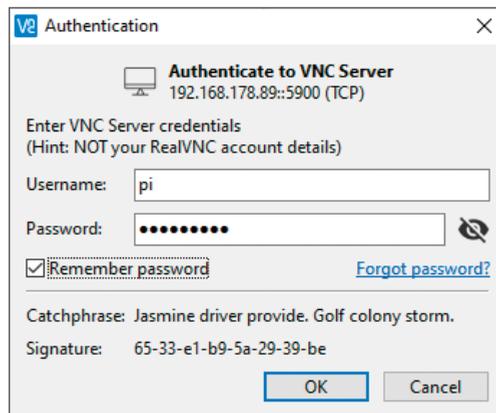


Figure 1.12: VNC Viewer credentials

Enter the username "pi" and password "raspberrypi" and confirm with "OK". Shortly, the Raspberry Pi desktop will appear on your PC screen.

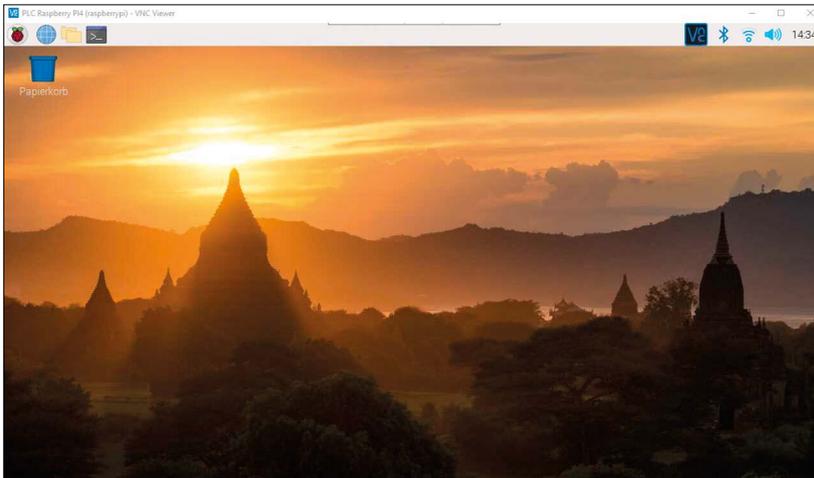


Figure 1.13 Raspberry Pi OS Desktop.

1.4 Installing the File Transfer Software WinSCP

WinSCP is an open-source SFTP and FTP client for Windows, needed to transfer files between a PC and Raspberry Pi.

To get access, enable SSH on the Raspberry Pi under Settings → Raspberry Pi Configuration Interfaces.

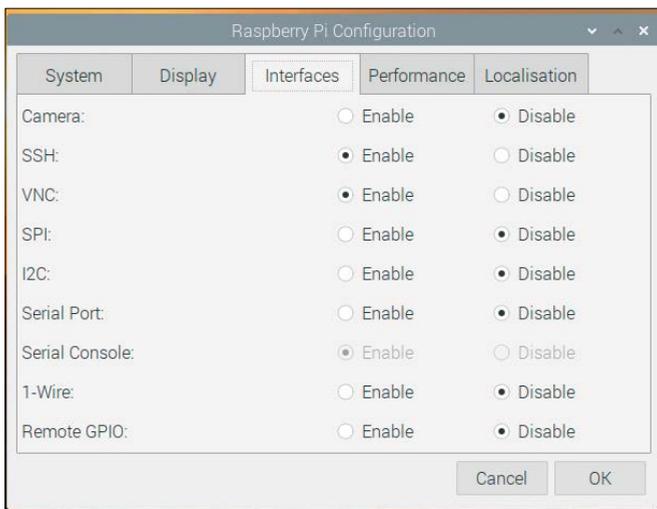


Figure 1.14: SSH configuration.

Firstly, download and save the installer.

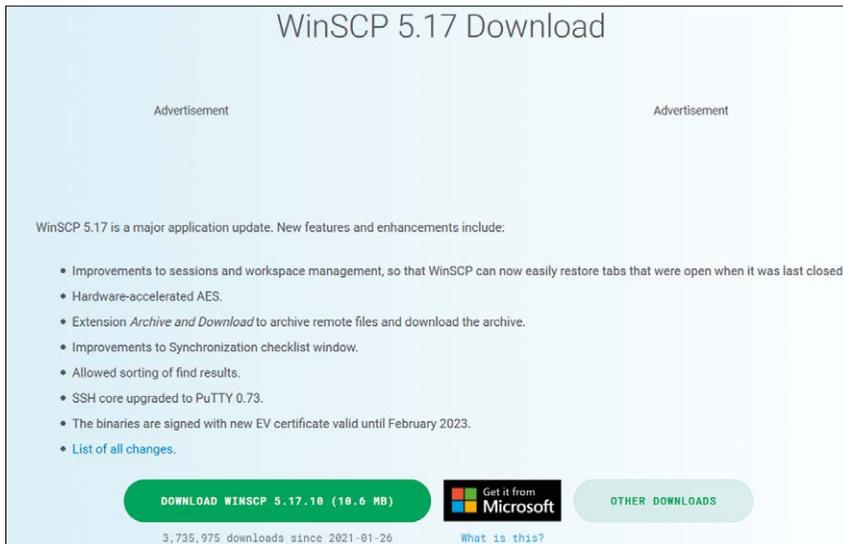


Figure 1.15: WinSCP Download.

Now change to the download directory and start the installation.

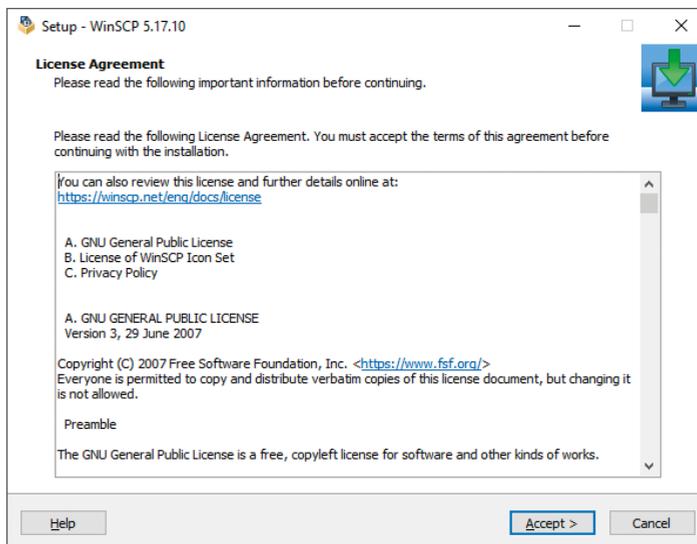


Figure 1.16: WinSCP installation

Accept the license agreement by clicking "Accept".

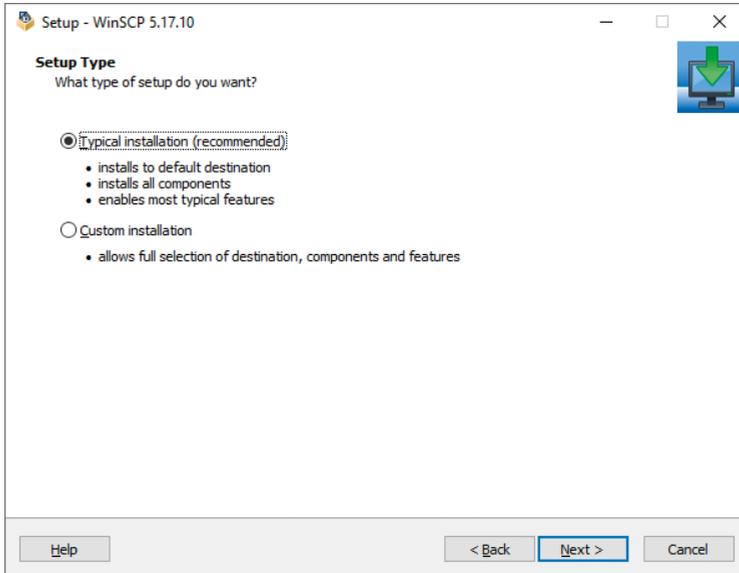


Figure 1.17: WinSCP installation.

Confirm with "Next".

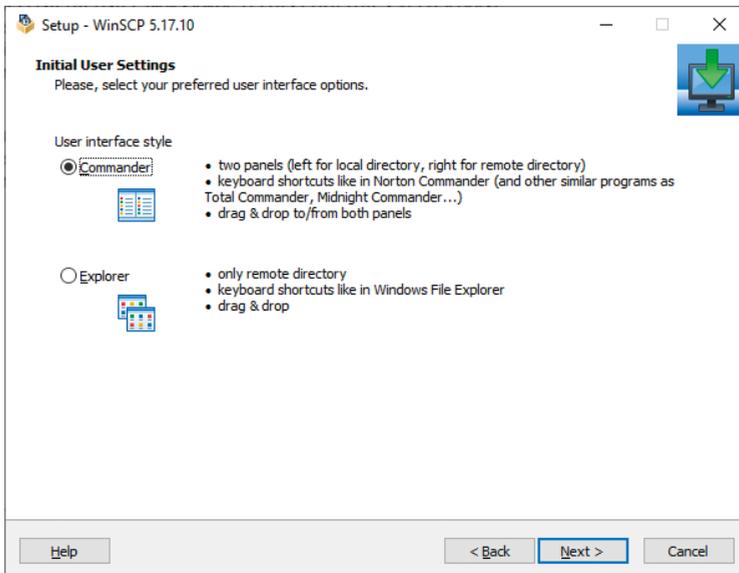


Figure 1.18: WinSCP installation.

Select the user interface "Commander", go to "Next" and confirm with "Install".

Start WinSCP and set up a new connection with the Raspberry Pi's IP address. As an example, the IP address was 192.168.178.89 with access data.

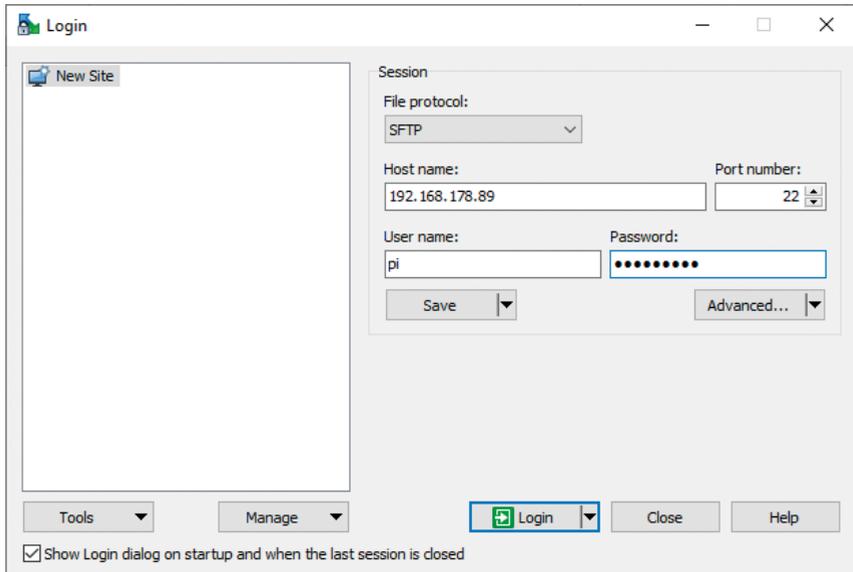


Figure 1.19: WinSCP credentials configuration.

Log in and save the connection destination.

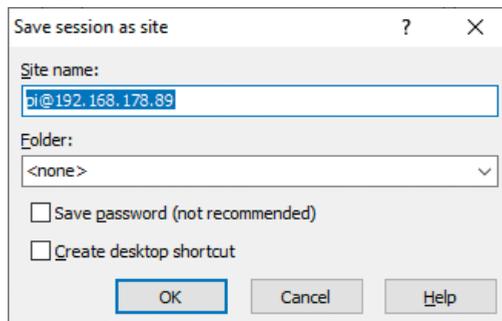


Figure 1.20: WinSCP configuration of directories.

You can now access the file directories of the Raspberry Pi.