Baoguo Han · Liqing Zhang Jinping Ou

Smart and Multifunctional Concrete Toward Sustainable Infrastructures



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-Baoguo Han, Liqing Zhang, Jinping Ou

Preface

With the rapid consumption of more and more resources, the quality of energy stored in resources decreases to cause the relentless increase in entropy on the earth. Due to material performance, degeneration and external action failures are inevitable during the service of structures. Material and structure system sinks into a crisis of entropy increment, i.e., availability loss. With the advance of science and technology and the upgrading of social demand, materials have been driven to further develop toward material/structure integration, structure/function integration, and multifunctionality/intelligence integration for defusing this crisis. Smart and multifunctional material is an area of technology that is integrated with sensing and actuation functionality, and those functions are combined with control elements. It usually has one or more properties which can be changed in a controlled fashion by external stimuli, such as stress, temperature, moisture, pH, electric or magnetic fields. Depending on the changes in external conditions, smart and multifunctional materials can change either their properties (mechanical, electrical, appearance), structure, composition, or their functions. They therefore possess strong and effective capability to control entropy for adapting external environment and avoiding availability reduction. Many new applications of smart and multifunctional material technology have been found in civil infrastructures, and they represent an emerging research field. These applications include condition/health monitoring, damage assessment, structural control, structural repair and maintenance, integrity assessment and more recently asset management, preservation, and operation of civil infrastructures. The relative technologies possess many potential benefits such as improved infrastructure reliability and longevity, enhanced structural performance and durability, improved safety against natural hazards and vibrations, and reduced life cycle costs in operating and managing civil infrastructures.

Concrete is the most widely used material for infrastructures because it has excellent mechanical strength and is resistant to water, easily formed into various shapes and sizes, and cheap and readily available everywhere. Twice as much concrete is used in infrastructures around the world as the total of all other building materials, including wood, steel, plastic, and aluminum. Production and application of concrete have significant impact on resources, energy, and environment. Although the production of concrete binder (e.g., cement, asphalt) needs intensive energy, concrete has more excellent ecological profile than other construction materials such as metal, glass, and polymers. Compared with other construction materials, the production of concrete consumes the least amount of materials and energy, produces the least amount of harmful by-products, and causes the least amount of damage to environment. Concrete is a responsible choice for sustainable development. In the foreseeable future, concrete will continue to play an important role in infrastructure construction. However, the development of concrete is encountering enormous problems and challenges. (1) Binder manufacturing has a direct and visible negative impact on the world's resources, energy consumption, and environment. For example, making 1 ton of cement requires about 2 tons of raw material (limestone and shale); consumes about 4 GJ of energy in electricity, process heat, and transport (energy equivalent to 131 cubic meters of natural gas); and produces approximately 1 ton of CO₂, about 3 kg of NO_X (an air contaminant that contributes to ground-level smog), and about 0.4 kg of PM10 (an airborne particulate matter harmful to respiratory tract when inhaled). (2) Increasing attention has been paid to security of infrastructures since concrete is a brittle material and it usually works with cracks. (3) The durability of infrastructures becomes an increasingly important issue. Due to the degeneration of concrete materials, complex interaction between concrete materials and their service environment, absence of advanced design and condition assessment tools, and timely maintenance, many concrete structures are in a state of utter disrepair. It is therefore needed to render the failing infrastructures back to a serviceable and safe state. (4) Concrete belongs to a primary and complex composite in nature. The behaviors of concrete during the life cycle should be able to be controlled through mass, energy, or information exchange with external environment. (5) Multifunctional and smart concrete is required since traditional concrete just serving as structural materials cannot meet the upgrading requirement in terms of safety, longevity, and function of advanced engineering infrastructures. (6) The complex composition and structure of concrete has not been completely understood yet, which limits the utility and predictability of concrete in critical applications, but offers opportunities for formulation of additional control. Smart and multifunctional concrete provides a suite of capabilities to address these unmet needs in the infrastructure field, by developing materials with improved performance, better durability, and reduced environmental impact.

Smart and multifunctional concrete is an intelligent system with properties different from those of conventional concrete, such as self-sensing, self-healing, electrically conductive, thermal, and electromagnetic properties, or the ability to react upon an external stimulus, such as stress and temperature. The "smartness and multifunction" of concrete is achieved through material composition design, special processing, introduction of other functional components, or modification of microstructure. The basic principle of smart and multifunctional concrete is based on biomimetic design, and multiscale and multicomponent compositization. The concept of smart and multifunctional concrete was developed in the late 1980s. Preface

In the past nearly four decades, much work has been done on the development and deployment of smart and multifunctional concrete. This book provide a summary report on current researches on smart and multifunctional concrete to help people working on this particular aspect to their job better.

This book covers theory, techniques, and applications of smart and multifunctional concrete containing its design, fabrication and processing, test and characterization, properties and their control method, mechanisms and models, application in infrastructures, and future development. This book is organized as shown below. The first part provides a general introduction to the smart and multifunctional concrete (Chap. 1). The second part presents some specific smart or multifunctional concrete involving self-compacting concrete (Chap. 2), self-expanding concrete (Chap. 3), self-curing concrete (Chap. 4), self-shaping concrete (Chap. 5), selfsensing concrete (Chap. 6), self-healing concrete (Chap. 7), self-adjusting concrete (Chap. 8), damping concrete (Chap. 9), anti-spalling concrete (Chap. 10), wear resisting concrete (Chap. 11), aircraft arresting concrete (Chap. 12), electrically conductive concrete (Chap. 13), electrothermal concrete (Chap. 14), lighttransmitting concrete (Chap. 15), light-emitting concrete (Chap. 16), photocatalytic concrete (Chap. 17), electromagnetic wave shielding/absorbing concrete (Chap. 18), radiation shielding concrete (Chap. 19), hydrophobic/superhydrophobic concrete (Chap. 20), permeable concrete (Chap. 21), nondispersible underwater concrete (Chap. 22), and energy harvesting concrete (Chap. 23). Finally, the third part discusses the future challenges for continued development and deployment of smart and multifunctional concrete (Chap. 24).

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Abbreviations

3DP	Three-dimensional printing
AEA	Air entraining agent
AGT	Ambient Glow Technology
AWA	Anti-washout admixture
CAM	Cement asphalt mortar
CB	Carbon black
CC	Contour Crafting
CF	Carbon fiber
CFRC	CF-reinforced concrete
CFRCC	Carbon fiber-reinforced cement composites
CL	Cellulose
CNT	Carbon nanotube
CP	Cathodic protection
CRT	Cathode ray tubes
CRTS	China Rail Track System
CSBL	Carboxylic styrene butadiene latex
DC	Direct current
EAFSAs	Furnace slag aggregates
ECC	Engineered cementitious composites
EIT	Electrical impedance tomography
EM	Electromagnetic
EMAS	Engineered Material Arresting System
EMW	EM wave
ESEM	Environmental Scanning Electron Microscope
FBG	Fiber Bragg Grating
FRP	Fiber-reinforced polymer
GF	Glass fiber
GITD	Glow-in-the-dark
HCFRP	Hybrid CF-reinforced polymer
HFDS	Perfluorodecyltriethoxysilane

HFRCC	Hybrid fiber-reinforced self-healing concrete
HPC	High-performance concrete
HSC	High-strength concrete
ICCP	Impressed current CP
IR	Infrared Spectroscopy
ISSC	Intrinsic self-sensing concrete
ITZ	Interfacial transition zone
LWA	Lightweight aggregate
MEA	MgO expansion agent
MK	Metakaolin
MWCNT	Multiwalled CNT
NCB	Nano-CB
NISSC	Non-intrinsic self-sensing concrete
NP	Nickel powder
NSC	Normal-strength concrete
NVC	Normally vibrated concrete
NWA	Normal weight aggregate
NY	Nylon
OHA	Organosilicon hydrophobic agent
P(St-co-HEMA)	Poly (styrene-co-hydroxyethyl methacrylate)
PC-baded SPs	Polycarboxylate-based SPs
PCMs	Phase change materials
PDMS	Polydimethylsiloxane
PE	Polyethylene
PEG	Polyethylene glycol
PFA	Pulverized fly ash
PMHS	Polymethyl-hydrosiloxane
POF	Plastic optical fiber
PP	Polypropylene
PSA	Wastepaper sludge ash
PVA	Polyvinyl alcohol
PVDF	Piezoelectric polymer film
PZT	Piezoelectric ceramics
RH	Relative humidity
SAP	Super absorbing polymer
SCC	Self-compacting concrete
SE	Shielding effectiveness
SEM	Scanning Electron Microscope
SF	Steel fiber
SMA	Shape memory alloy
SP	Superplasticizer
SRA	Shrinkage reducing admixture
SWCNT	Single-walled CNT
UHPC	Ultra-high-performance concrete
UV	Ultraviolet

VM	Vitrified microspheres
w/b	Water-to-binder ratio
WSPVA	Water-soluble PVA
XCT	X-ray Computed Tomography
XEDS	X-ray Energy-dispersive Spectroscopy

Chapter 1 General Introduction of Smart and Multifunctional Concrete

Abstract Smart and multifunctional concrete refers to the structural material accompanied with one or more types of intelligent or functional behaviors. Its "smartness and function" properties are achieved mainly through composition design, special processing, introduction of other functional components, or modification of microstructure of conventional concrete, thus leading to the concrete possessing bionic features. Smart and multifunctional concrete is a very broad category of materials. More than 20 types of smart and multifunctional concrete have been developed in the recent 30 years, and more new types of smart and multifunctional concrete are still emerging one after another. As a dissipative structure system, smart and multifunctional concrete can maintain energy quality to protect entropy increment, thus matching sustainable development trend of materials and infrastructures.

Keywords Concrete • Smart • Multifunctional • Dissipative structure • Philosophical foundation

1.1 Introduction

Concrete is a composite composed of aggregate bonded together with fluid binder which hardens over time. Commonly used concrete can be categorized into lime-based concrete, asphalt concrete, and polymer concrete according to its different types of binder used. Most used concrete is lime-based concrete including Portland cement concrete or concretes made with other hydraulic cements, for example, high alumina cement, supersulphated cement, and geopolymer cement. Another type of very frequently used concrete is asphalt concrete for road surfaces, and the binder used is bitumen. In addition, polymer concretes are sometimes used with polymer as the binding material for new construction or repairing of old concrete. However, in this book, smart and multifunctional concrete refers to Portland cement concrete unless otherwise stated, because previous research and application focused mainly on smart and multifunctional concrete fabricated with

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Portland cement. In addition, it should be noted that concrete here is a generalized concept which means it can be concrete (containing coarse and fine aggregates), cement mortar (containing fine aggregates), or cement paste (containing no aggregate, whether coarse or fine) [1-9].

As shown in Fig. 1.1, concrete is a multicomponent, multiphase, and multiscale composite in nature. Its components include cement, water, aggregates, chemical additives, and mineral additives. The proportion of these components can vary within a flexible and wide range. Hardened concrete contains solid, liquid, and gas phases. Its structure covers over ten orders of magnitude in size, ranging from nanometers (e.g., hydration product) to micrometers (e.g., binder), and then from millimeters (e.g., mortar and concrete) to tens of meters (final structures). In addition, the concrete features time-variant characteristic because cement hydration is a long-term evolutionary progress and hydration products feature thermodynamic instability. Furthermore, since concrete is an open composite system, a lot of

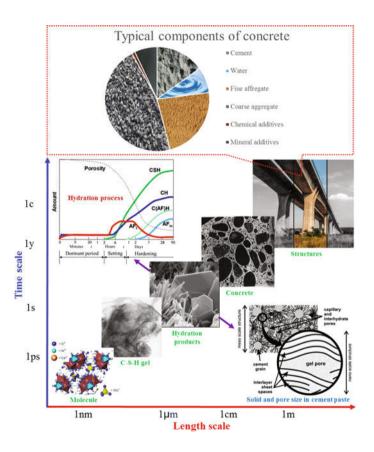


Fig. 1.1 Multicomponent, multiphase, and multiscale nature of concrete

modification materials (e.g., fiber filler, powder filler, polymer) or components (e.g., sensors and actuators) can be easily integrated with it. Therefore, it is potentially possible to make concrete smart and multifunctional [10-15].

This chapter will first give an overall introduction to smart and multifunctional concrete including its definition and classification, and then, the origin of smart and multifunctional concrete is also briefly summarized. Finally, the philosophical foundation of smart and multifunctional concrete is discussed based on a dissipative structure theory.

1.2 Definition of Smart and Multifunctional Concrete

Smart and multifunctional concrete is an intelligent system. It has properties different from those of conventional concrete, such as self-sensing, self-healing, electrically conductive, thermal, and electromagnetic properties, or has the ability to react upon an external stimulus, such as stress and temperature. Smart and multifunctional concrete is usually designed to meet specific requirements by tailoring its properties to improve safety, longevity, and function of infrastructures and to reduce life cycle costs, resource consumption, and environment pollution. The "smartness and multifunction" of concrete is achieved through composition design, special processing, introduction of other functional components, or modification of microstructure of conventional concrete. The basic principle of smart and multifunctional concrete is based on biomimetic design, and multiscale and multicomponent compositization [16–18].

Conventional concrete serves as a structural material and has no or poor smart and multifunctional abilities. However, smart and multifunctional concrete possesses not only basic structural function, but also one or more types of intelligent or functional behaviors (e.g., self-sensing, self-healing, self-adjusting, electrically conductive, thermal, and electromagnetic behaviors). As shown in Fig. 1.2, composition, processing, structure, and property of materials are closely related to each other. Because the smart and multifunctional concrete is a composite system in nature, it is expected that the specific smartness and function of smart and multifunctional concrete can be designed and achieved according to processing and application requirements.

1.3 Classification of Smart and Multifunctional Concrete

In the past few decades, considerable effort has been put toward the research of smart and multifunctional concrete and many innovative achievements have been gained in the development and application of smart and multifunctional concrete. More than 20 types of smart and multifunctional concrete with different behaviors and matrix materials have been developed [19–31]. Their classification, together with the chapter distribution of this book, is summed up in Table 1.1.

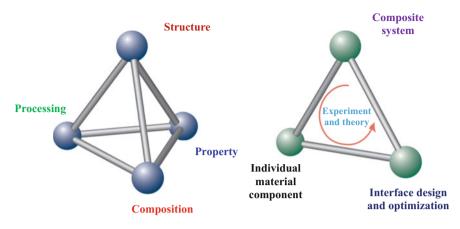


Fig. 1.2 Element model of materials

Criteria	Classification		
Matrix materials	Cement concrete-based		
	Asphalt concrete-based		
	Polymer concrete-based		
Smartness or function	Smartness	Self-compacting (Chap. 2)	
		Self-expanding (Chap. 3)	
		Self-curing (Chap. 4)	
		Self-shaping (Chap. 5)	
		Self-sensing (Chap. 6)	
		Self-healing (Chap. 7)	
		Self-adjusting (Chap. 8)	
		Self-cleaning (achieved through photocatalytic function (Chap. 17) and hydrophobic/superhydrophobic function (Chap. 20))	
		Self-damping (i.e., damping (Chap. 9))	
		Self-heating (i.e., electrothermal (Chap. 14))	
		Self-light-emitting (i.e., light-emitting (Chap. 16))	
	Mechanical function	Damping (Chap. 9)	
		Anti-spalling (belongs to self-adjusting property) (Chap. 10)	
		Wear-resisting (Chap. 11)	
		Aircraft arresting (Chap. 12)	
	Electrical function	Electrically conductive (Chap. 13)	
		Electrothermal (Chap. 14)	

Table 1.1 Classification of smart and multifunctional concrete in different criteria

(continued)

Table 1.1 (continued)
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Criteria	Classification		
	Optical function	Light-transmitting (Chap. 15)	
		Light-emitting (Chap. 16)	
		Photocatalytic (Chap. 17)	
	Electromagnetic wave/radiation shielding/absorbing function	Electromagnetic wave shielding (Chap. 18)	
		Electromagnetic wave absorbing (Chap. 18)	
		Radiation shielding (Chap. 19)	
	Function related to water	Hydrophobic/superhydrophobic (Chap. 20)	
		Permeable (Chap. 21)	
		Non-dispersible underwater (Chap. 22)	
	Energy-harvesting function (Chap.	23)	

1.4 Origin of Smart and Multifunctional Concrete

Although some specific types of smart and multifunctional concrete (e.g., electrically conductive concrete, light-transmitting concrete, and self-expanding concrete) were proposed 40 years ago, the true concept of smart and multifunctional concrete was firstly proposed by Japanese researchers in the late 1980s. Since then, Yanagida developed "self-test concrete" by involving glass and carbon fibers into concrete in 1992. Dry embedded polypropylene fibers that contained calcium nitrite into concrete for anti-corrosion of steel reinforcement bars in 1992. So far, more than 20 types of smart and multifunctional concrete as listed in Table 1.1 have constantly emerged. Researchers have carried out extensive investigations on design, fabrication, test and characterization, and performances and mechanisms of smart and multifunctional concrete. Some types of smart and multifunctional concrete have been successfully applied in practical engineering [16]. The concept and the research and application status of each type of smart and multifunctional concrete will be, respectively, introduced in the following chapters as listed in Table 1.1.

1.5 Philosophical Foundation of Smart and Multifunctional Concrete

Materials have defects and exist in a metastable state because various factors compete with each other during their forming process. As a result, the structures of material feature metastability and non-homogeneity. In addition, the materials are in an open system during their use. Therefore, the performances of materials will degenerate with time until reaching life span under complex action of external environment (including mechanical, chemical, and thermal actions). For example, according to the model of failure stress and strength of materials as shown in Fig. 1.3, there is enough safety margin at the beginning of material use if stress and strength are accorded with normal distribution. As time goes by, the strength decreases because of the deterioration of material performance and the destruction of the environment. As a result, two normal distribution curves intersect. Therefore, a failure occurs in an overlapping area as shown in Fig. 1.3. The failure mode of other performances of materials is similar to this. Materials feature instability in nature, which trends random equilibrium state. This is a spontaneous process of entropy increment. In addition, external environment tries to break order for achieving entropy increment, thus reaching a low-level equilibrium state.

As shown in Fig. 1.4, according to the dissipative structure theory, conventional concrete has no negative entropy input through matter, energy, or information exchange with external stimuli during its service period. However, smart and multifunctional concrete is a dissipative structure. It can be provided with matter, energy, and/or information through various channels such as chemical, physical, or biological approaches. This means that there is a negative entropy input caused by matter, energy, or information exchange between smart and multifunctional concrete and external stimuli. The negative entropy imported into the system of smart and multifunctional concrete has two benefits: (1) The entropy increment caused by external disturbance and damage can be counteracted so that concrete performances can be maintained or even enhanced during the service period; (2) some new functions of concrete can be produced. Therefore, smart and multifunctional concrete acts in similar biological behaviors. It is a new generation of concrete

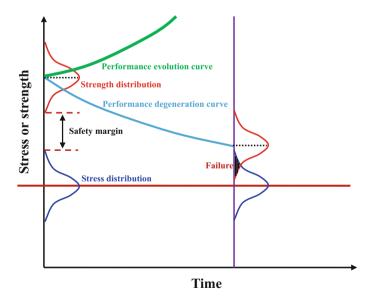


Fig. 1.3 Model of stress-strength of materials

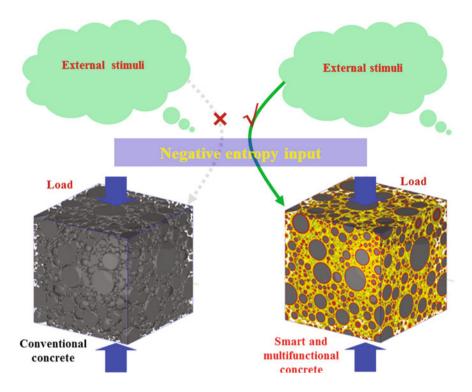


Fig. 1.4 Comparison between conventional concrete and smart and multifunctional concrete

materials with inherent intelligence/function that feature self-organization and adaptive capabilities to external stimuli (e.g., loads or environment) while maintaining or even improving mechanical properties and durability [31, 32].

1.6 Summary

Smart and multifunctional concrete integrates smartness or function with their excellent mechanical properties and durability. It can actively undertake and adapt environmental changes and consciously resist external damage. Smart and multifunctional concrete represents the development trend of concrete materials and infrastructures because it can maintain energy quality to protect entropy increment. The combination of science and technology promotion, social demands driving, and inherent characteristics of concrete makes it possible to develop various types of smart and multifunctional concrete with different behaviors. Compared with conventional concrete, a properly designed smart and multifunctional concrete can be used to optimize safety, longevity, and function of infrastructures and to reduce life cycle costs, resource consumption, and environment pollution.

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